



KANSAI SCIENCE CITY

KEIHANNA SCIENCE CITY

2020

KYOTO

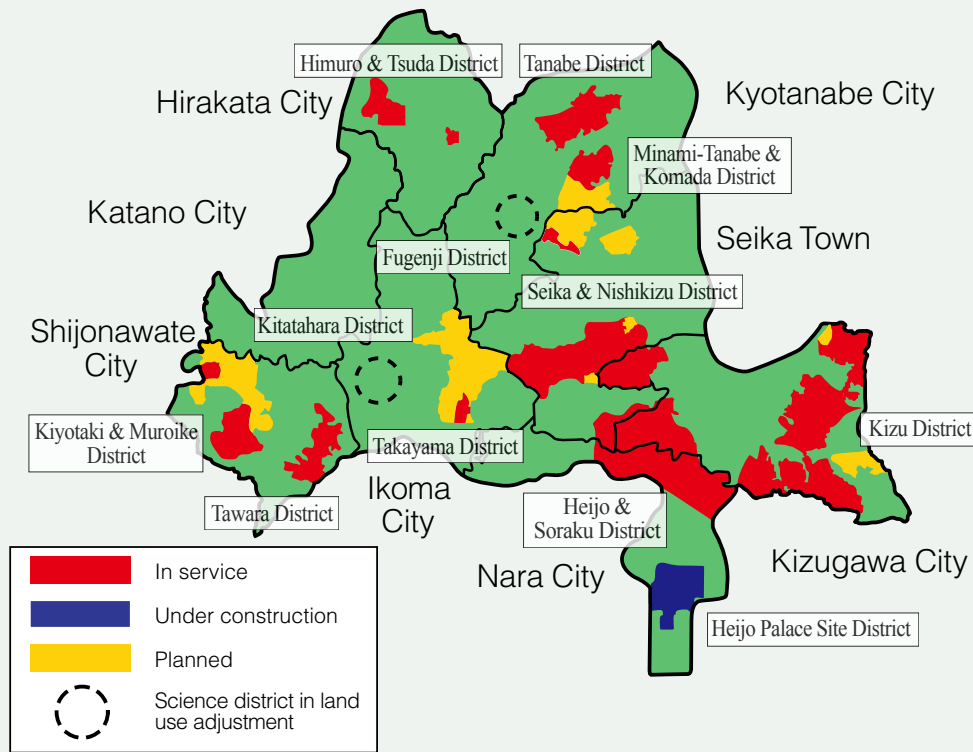
OSAKA

NARA

Facility Description

Keihanna Science City

Development status of each cluster (As of March 2020)

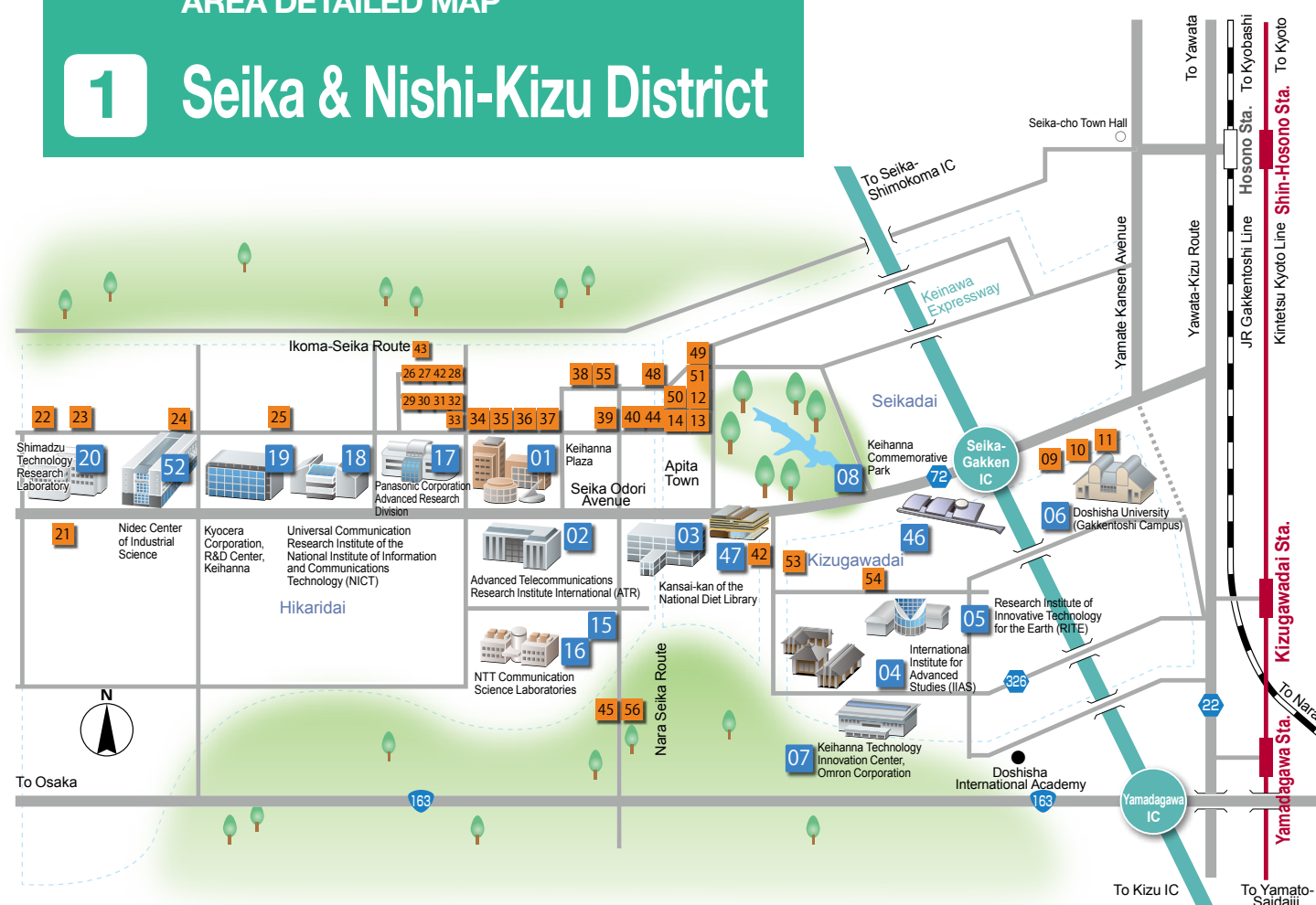


Guide to this pamphlet

- Orange: Research and development oriented industrial facility
- Blue: University, research institution, cultural facility, interaction facility, etc.

AREA DETAILED MAP

1 Seika & Nishi-Kizu District



01 Keihanna Plaza (Kyoto Prefectural Keihanna Hall) [Cultural & Research Interaction Facility]

As one of the core facilities in Kansai Science City, we own 162 units of rental laboratories, convention facilities, including a large hall that seats up to a thousand people, and a 68-room hotel. We also provide our rental laboratory occupants with various business support services.

1-7 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-5111 (Weekdays 9:00-17:30)
Hotel 0774-95-0101 (All day)
<http://www.keihanna-plaza.co.jp/>



04 International Institute for Advanced Studies (IIAS)

The International Institute for Advanced Studies was founded in 1984 with the aim of conducting research for the future and happiness of mankind. Looking at the future, we are work together with businesses, organizations, universities, local governments and residents in and around Keihanna on various research activities to realize a sustainability of society.

9-3 Kizugawadai, Kizugawa-shi, Kyoto
TEL.0774-73-4000
<http://www.iias.or.jp/en>



07 Keihanna Technology Innovation Center, Omron Corporation

We focus on providing a next-generation level of safety, security, health and environment by improving our core technology, "Sensing & Control + Think."

9-1 Kizugawadai, Kizugawa-shi, Kyoto
TEL.0774-74-2000
https://www.omron.co.jp/technology/r_d/lab/keihanna/



10 Keihanna Laboratory, Kagoya Japan Inc.

It provides information services and research and development utilizing the ISP infrastructure facilities and data center infrastructure.

TEL.075-252-9355
<http://www.kagoya.jp>



02 Advanced Telecommunications Research Institute International (ATR)

Aiming to promote innovations and contribute to regional revitalization, ATR pursues world-leading, ingenious research achievements in computational neuroscience, life-supporting robots, wireless communications, and life science as well as their business developments, in collaboration between industry, academia and government.

2-2-2 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-1111
<https://www.ATR.jp>



05 Research Institute of Innovative Technology for the Earth (RITE)

We conduct research and development activities of innovative energy and environmental technologies as a center of excellence on the mitigation of global warming. Our focus areas are CCS technology, which captures CO₂ and stores it in an underground aquifer, biorefinery technology, research on strategies to respond to global warming, and inorganic membranes to be applied for dehydrogenating process.

9-2 Kizugawadai, Kizugawa-shi, Kyoto
TEL.0774-75-2300
<http://www.rite.or.jp>



08 Keihanna Commemorative Park (Kyoto Prefectural Kansai Science City Commemorative Park)

The Keihanna Commemorative Park is a Kyoto prefectural park founded in 1995 to celebrate the establishment of the Keihanna Science City as well as the 12th centennial of the transfer of the capital to Heian (current Kyoto city). With the area of 24.1 hectares, the park reflects the Japanese culture and climate where people can appreciate the changing sceneries of the day and the four seasons. The park serves as a communication space in the Keihanna Science City not only for the local people but for those who visit the city from all over the world. More than 600,000 people visit the park annually. The park also plays a key role as a host of various events throughout the year so people can enjoy nature and have more opportunities to get familiar with the Japanese culture and arts.

6-1 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-93-1200
<https://keihanna-park.net/>



11 Dynamic Tools Corporation

Dynamic Tools is engaged in research and sales of precision machine tools and environment-related equipment.

7-4-6 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-0518
<http://dynamictools.co.jp>



03 Kansai-kan of the National Diet Library

The Kansai-kan is a large-scale research library that supports innovation at the Science City on information. It is home to over 2 million domestic and foreign books, and over 10 thousand titles of magazines and newspapers for a total of over 14 million documents. The open, courtyard-facing reading room is available for use in looking through expansive ranges of scientific academic research and information, as well as digital journals. (Available to those 18 years of age and older. Those under 18 should seek prior permission.)

8-1-3 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-1200(Automated Voice Guidance)
<https://www.ndl.go.jp/en/kansai/index.html>



Reading room

06 Doshisha University (Gakentoshi Campus)

The Gakken Toshi Campus was opened, in 2006, as the core facility to promote cooperation between Doshisha University and its adjacent Gakken Toshi Hospital (Kansai Science City Hospital). The Gakken Toshi Campus was also built to help the Kyotanabe Campus take full advantage of its departments. The Gakken Toshi Campus carries out the integrated research of medicine and engineering, serving as a fundamental facility for paving the new academic frontiers for the 21st century.

4-1-1 Kizugawadai, Kizugawa-shi, Kyoto
TEL.0774-65-6040
<http://www.doshisha.ac.jp/>



09 Inoue Manufacturing Co., Ltd.

A manufacturer and sales company of kitchen equipment (hot/cold food trolleys, thermal chamber, refrigerators, etc.).

7-4-3 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-9055
<http://www.inoue-seisakusyo.co.jp>



12 Kyoto Technical Center, Meiwa Rubber Co., Ltd.

The center was built to replace our Osaka former plant, which long served as our central manufacturing plant in western Japan. Integrating our cutting-edge Research and Development department and Production department, it serves as our new manufacturing center in the western region. As a comprehensive rubber-roll manufacturer, we are devoted to developing and providing environment-friendly products while keeping in mind the preservation of our precious planet for generations to come.

9-1-13 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-2000
<http://www.meiwa-rubber.co.jp>



13 Toei Sangyo Co., Ltd.

Development, production and sales of brushes and related parts for electronic photo equipment (copiers, fax, printers), including cleaning brushes, anti-static brushes, and transcription brushes.

9-1-1 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-4141
<http://www.toeisangyo.jp>



Textile finishing of high-performance cleaning brushes

16 NTT Communication Science Laboratories

As one of NTT's research and development centers, this facility focuses on the theme of future communications which "communicate to the heart", engaging in fundamental research in both information and human sciences, with the goal of establishing new theories and processing technologies that hold a deep understanding of people and information.

2-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-93-5020
<http://www.kecl.ntt.co.jp/rps/index-j.html>



Voice recognition research of multi-person conversation

19 Kyocera Corporation, Keihanna Research Center

Kyocera carries out basic research and application development of optical and electronic devices, solar cells, etc. They are contributing to the progress and development of the information and telecommunication, environment, energy and life culture fields using crystal growth and thin film micromachining technologies.

3-5-3 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-2121
<http://www.kyocera.co.jp/>



22 Will Co., Ltd.

Development and manufacturing of fine electronic parts and components (semiconductor inspecting probes) and fine medical equipment parts.

3-7-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-3931
<http://www.will-mfg.com>



14 KPS Industry Co., Ltd.

Our company develops, plans and produces an array of medical and housing related equipment, including air pumps and other pumps to be installed in various devices.

9-1-3 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-39-7021
<http://www.kps-k.co.jp>



17 Panasonic Corporation Innovation Promotion Sector

As a research lab for Panasonic HQ, this facility is engaged in research and development of innovative technologies in pursuit of its mission of pioneering new businesses that will contribute to a better society and world in ways that will wow their customers.

3-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2502
<http://panasonic.co.jp/>



20 Technology Research Laboratory, Shimadzu Corporation

We will pursue solution of social tasks through active cooperation with research institutions, universities and companies, acquiring innovative technologies, deepening the technology and integration, promoting new businesses from a mid to long-term perspective, and we will create innovation.

3-9-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-1600
https://www.shimadzu.co.jp/research_and_development/research.html



23 Kyoto Laboratory, Technoflex Corporation

Flexible hoses and expansion joints.

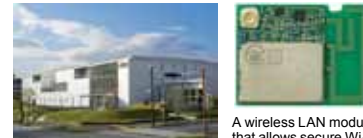
3-7-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2700
<http://www.technoflex.co.jp>



15 Silex Technology Inc. Keihanna Headquarters

Our R&D base supports the deployment of global business instruments, centering on our wireless technology. By implementing a series of processes such as design, development, and production into this complex, we are able to maintain high quality and flexibly meet our customers' demands.

2-3-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-3781
<https://www.silex.jp>



A wireless LAN module that allows secure Wi-Fi communication with ultra-low power

18 National Institute of Information and Communications Technology

As the only information and communications focused public research institution, this facility is a driving force in research and development of Information and Communications Technology (ICT). In the Keihanna area, it works on drawing knowledge from data and information, applying data analysis technologies to social intelligence technologies, and overcoming barriers of language through research and development on multi-language speech translation technologies.

3-5 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-6300
<http://ucir.nict.go.jp/> <http://astrec.nict.go.jp/>



Multilingual speech translation system "VoiceTra" (<http://voicetra.nict.go.jp/>)

21 Photon Co., Ltd.

Our company develops and sells a line of electromagnetic field analysis software named PHOTO Series, which models products and parts using electromagnetic phenomena and then makes simulations on the computer.

7-27-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-0696
<http://www.photon-cae.co.jp>



24 Kyoto Hikaridai Laboratory, Ichiguchi Corporation

We are engaged in development and production of abrasive cloth, non-woven cloth with abrasive coating, and abrasive tools made with diamond-coat polishing cloth. We provide unique products catering to the customer's specific demand, handling a wide variety of customer needs.

3-7-3 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-94-5217
<http://www.ichiguchi.co.jp>



25 Living Area Environmental Health Laboratory Kansai Gakken Laboratory Kankyo Eisei Yakuhin Co., Ltd.

This hygiene management complex comprises an inspection wing, which is dedicated to food sanitary inspections and chemical analyses, and a biogenetics laboratory, equipped with sterilization and other operational functions. This advanced facility integrates inspections/analyses with operations of medical institutions, food and pharmaceutical factories and biospheres.

3-6-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2130
<http://www.kanyaku.co.jp>



28 Sohraku Industrial Corporation

Design, manufacture and sale of various types of abrasion-resistant dies and tools, mainly made of cemented carbide. Also research and development of related technologies.

3-2-3 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-1808
<http://www.sohraku.com>



31 Kaji Corporation

- Development, manufacturing, and sales of products using proprietary developed material, EXGEL.
- EXGEL excels in texture quality, slow recovery feature, pressure redistribution ability, shape retainability, and shock absorbability. It has earned a solid reputation in the field of healthcare and rehabilitation, as wheelchair cushions and a bedsores prevention pads for operating tables. Its reliability and achievement have led to its application in various fields (including hair dressing and cosmetology, automobiles, and motor sports), as well as an increase in overseas markets.

3-2-7 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2633
<http://www.exgel.jp/en/>



Wheelchair cushion "Owl REHA"

34 KEC Electronic Industry Development Center

(1) This facility is equipped with anechoic chambers for testing domestic and international EMC (electromagnetic compatibility) standards, and carries out EMC and product safety tests.
(2) This facility also offers a wide range of technical information related to electronics, including EMC and product safety, and works to support and raise new engineers.

3-2-2 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-93-4563
<https://www.kec.jp/>



Large-sized 10m method anechoic chamber

26 WIST Co., Ltd.

Development, design and production of bottle-washing machines, filling machines, cappers, filling and packaging lines, robot systems, automated labor-saving devices, original robots, motion & communication equipment, etc.

3-2-26 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-6767
<http://www.wist.co.jp>



Co-Robotic Palletizer

29 Nihon Seigyo Co., Ltd.

Specializing in development of software incorporated into various controllers using a microcomputer, our focus is the commissioned development of control software such as factory automated instruments and measurement instruments, as well as research on software development technology.

3-2-11 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-0201
<http://www.nseigyo.co.jp>



32 WILLCONSULTANT limited company

At Keihanna we are undergoing research and development on industry-university cooperation to provide ground investigation apparatus that is fast, inexpensive, and high quality. Looking towards i-Construction in the future, we will pioneer new areas in ground investigation and play an important role in the development of societal infrastructure.

3-2-5 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-27-6946
<http://www.eonet.ne.jp/~willconsultant/>



Ground quality check system

35 Genuine R&D Co., Ltd. Kyoto Institute

Genuine R&D Co., Ltd. Kyoto Institute research focuses on the discovery of noble ingredients from natural sources such as plants, animals and food residue for use in cosmetics and functional food products. We also handle the coordination and commissioned manufacturing of GMP-compliant food and cosmetics at our dietary supplement plant.

3-2-16 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-94-5121
<https://genuinerd.com/>



27 Gnes Corporation

Development/Production/Sales/Consulting of non-destructive inspection system Maintenance and After-sales service Consignment testing by non-destructive inspection system

3-2-25 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-9701
<http://www.gnes.co.jp>



30 Hikaridai Technology Center, Takayoshi Kinzoku K.K.

A developer and manufacturer of precision processed parts and microfabricated parts (from design through assembly).

3-2-9 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2617
<http://www.takayosi.co.jp>



33 Kowa Industrial Co., Ltd.

Design, manufacture and sale of drying devices for the textile, film, paper and food industries.

3-2-6 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2170
<http://kowaindstry.com/>



36 NEURON JAPAN CO., LTD.

Neuron is creating the next generation of plant systems utilizing our CORE technologies, such as sophisticated craftsmanship (precision manufacturing of pipes, forming, and welding) and highly-skilled engineering (design, analysis, inspection & measuring).

3-2-18 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-3900
<https://www.neuron.ne.jp>



37 Protex Japan Inc.

Research, development and manufacture of cosmetics and quasi-drugs. Technical and sales consulting services.

3-2-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-4800
<http://protexjapan.co.jp>



40 Atecs corp. Kyoto factory (R&D center)

Under the concept of "creating art works with plastic," we manufacture complex products integrating high-function resin, metal and other different types of materials by an insert mold. These products are widely applied to industrial uses, automotive parts and consumer devices. We particularly focus on development and manufacturing of automotive inverter parts and charging devices for such eco-cars as EV, HV, PHV, and FCV.

1-2-11 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.072-967-1782
<http://www.atecs.jp/en/>



43 EC FRONTIER ., Inc

Our company manufactures and sells electrochemical measuring instruments, reaction cells and electrodes. We are also engaged in research and development of electrochemical analysis devices.

3-2-30 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-39-8299
<http://www.ec-frontier.co.jp>



46 Keihanna Open Innovation Center(KICK)

KICK is a research and development center established with the aim of creating cooperated innovation projects that will support the development of the nation, in such interdisciplinary categories as health and medicine, energy and ICT, agriculture and foods, culture and education, etc. It is operated by KYOTO Industrial Support Organization 21 at facilities rented from Kyoto Prefecture.

9-6 Kizugawadai, Kizugawa-shi, Kyoto /
7-5-1 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-66-7545 <http://kick.kyoto/>



38 Kyoto Plant R&D Center, Naigai Kasei Co., Ltd.

Molding of medical and pharmaceutical plastic containers.

1-2-6 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2111
<http://www.naigai-kasei.jp>



41 ANGEL PLAYING CARDS MFG KYOUTO CO.LTD Kansai Science City Manufacturing and Research Center

ANGEL PLAYING CARDS MFG KYOUTO CO.,LTD has produced numerous world firsts and unique items. These have now become a standard of the gaming industry, bringing new value to customers and game lovers.

8-1-5 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-6055
<http://www.angelplayingcards.com>



44 ADCOAT CO., LTD.

The VCI(Volatile corrosion inhibitor) paper product we manufacture has been used and loved for over 50 years by major steel, automotive and cutlery companies. However, it is still little known by the public as it has been used mostly for export packaging. Our VCI paper can very simply prevent rust, which can cause big problems in the hot and humid Japan and other Asian countries. We hope our product will be of great help for all of you.

1-2-20 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-66-1911
<http://www.adpack.jp>



47 Suntory World Research Center

The Suntory World Research Center, established in May 2015, is the Suntory groups' central research and development facility where their core technologies are combined. The center consists of the Health Care Science Center, Safety Science Institute, Suntory Global Innovation Center Limited, and Suntory Foundation for Life Sciences, all of which are cutting edge facilities for global research in the health science, microbiology, botany, water science, and greening the environmental fields.

8-1-1 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-66-1110
<http://www.suntory.co.jp/company/research/swr/>



39 Sun Plastics Co., Ltd. Technology Center

This R&D facility manufactures convenient, functional and eco-friendly disposable food containers using the advanced IML(in-mold labeling) technology with the latest equipment.

1-2-9 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-39-8201
<http://www.sunpla.co.jp>



IML container

42 SOWA Technical Institution KEIHANNA

SOWA established its own research lab here in Keihanna, the new cultural capital, as a new step in order to enhance research and development of FRP materials and further nurture its capability of R&D. We will continue to commit ourselves to manufacturing of special products born from free ideas and passion.

3-2-24 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-94-5551
<http://www.sowakasei.com>



Development of ceramic fiber stones which fiber structure based on nano technology.

45 Environmental Research & Solutions co., Ltd.

Environmental Research & Solutions Co., Ltd. is "a company which conducts comprehensive science-based analysis on the environment" on the foundation of most advanced technologies. We not only provide general analysis but also offer best solutions for a wide range of issues, from contaminations by such chemicals as dioxin and PCB to radioactivity detection and gene analysis.

2-3-9, Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-41-0020
<http://www.ctiers.co.jp>



Analysis equipment

48 Taiko Pharmaceutical Co.,Ltd. Kyoto Plant/R&D Center

Founded in 1946, we manufacture and sell consumer products. Our main products are a line of over-the-counter medicines called "Seirogan" for gastrointestinal medication, and a line of infection control products called "Cleverin" which uses chlorine dioxide. Our business at the Kyoto plant / R&D center involves investigating the safety and efficacy of our products, developing new items, improving our existing product line, and testing product performance.

1-2-1, Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2710
<http://www.seirogan.co.jp/>



49 SEW-EURODRIVE JAPAN CO,LTD Kyoto Operation Center

We are the Japanese subsidiary of SEW-EURODRIVE, a speed reducer manufacturer leading the world's motor market. SEW has assembly plants in 48 countries around the world. As a leading company with the largest market share in the field of geared motors, SEW provides a wide range of speed reducers based on its unique module systems. SEW is striving to produce high-quality products all over the world through the concentration of manufacturing processes and the decentralization of assembling processes.

9-1-11 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2750
<http://www.sew-eurodrive.co.jp/>



52 Nidec Center of Industrial Science

In order to accelerate the growth of the NIDEC Group, we promote open innovation of advanced technologies by strengthening manufacturing capabilities and utilizing networks with universities, research institutions and the private sector.

3-9-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-81-1111
<http://www.nidec.com/ja-jp/>



55 TECHNOBLE CO., LTD. SCIENCE PARK KYOTO

Since our founding in 1961, we have been researching, developing, manufacturing and selling active cosmetic ingredients. As development driven company, a safe, reliable, unique and high-quality active cosmetic ingredients have developed with the aim of contributing to the beauty of people around the world. Our products have received high evaluation not only in Japan but also international.

1-2-5 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-1001
<http://www.technoble.co.jp>



50 MOLITEC STEEL Co.,LTD. Keihanna R&D Center

We work to contribute to society through providing value to our customers through our steel. This center uses our core technologies such as press processing, spring processing, and heat-treatment processing to develop new products and technologies. We also develop and manufacture dies used in the manufacturing department.

9-1-15 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-0125
<http://molitec.co.jp/>



EV/PHV Cable Self-retracting charging station

53 MUFG Bank, Ltd. Kansai Business Center

Completed in April 2018. As a business center of MUFG Bank, Ltd., this institution plays an important role in providing stable financial services.

TEL.0774-93-0118
<http://www.bk.mufg.jp/>



56 HIRAI DENKEIKI Co.,Ltd. Reiwa-Keihanna Office.

We started in 1921 as a manufacturer of electric power transformers. We specialize in producing transformers for measuring instruments, as we recognize the importance of insulation performance required for such products. As the only transformer manufacturer in Japan, we work and will continue to prioritize to help improve the safety and reliability of all kinds of electric equipment.

2-14 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-0087
<http://www.hiraidenkei.co.jp/>



51 Orientalbakery KYOTO FACTORY&LAB

Since our foundation we have worked as a commercial bakery originally centered in the Kinki region and expanding in recent years to the Kanto region and all of Japan, providing products that match the times and the needs of our customers. In these rapidly changing modern times, we realized that it is important to quickly act to meet the demands of our customers, and that we needed to restructure and centralize the divisions within our company. As such we have established a new facility that also acts as a research facility for quality control and product management.

9-1-17 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-6226
<http://www.orientalbakery.co.jp>



54 Spread Co., Ltd. Techno Farm Keihanna

This is the world's first indoor vertical farm that produces 30,000 heads of lettuce per day using factory automation. This next-generation agricultural production system can produce safe, high-quality lettuce every day regardless of the weather. There is also an R&D facility on-site, which develops advanced agricultural techniques.

9-5-5 Kizugawadai, Kizugawa-shi, Kyoto
TEL.+81-75-316-6020 (head office)
<http://www.technofarm.com/en>



Vertically farmed vegetable brand "Vegetus"

AREA DETAILED MAP

2 Tanabe District / Minami-Tanabe & Komada District

01 Doshisha University (Kyotanabe Campus)

The Kyotanabe campus is a vast campus of 790,000 square meters spreading on a gentle hilly area, where approximately 9,000 people live a student life. As a bases for undergraduate and graduate studies in science and engineering, we are equipped with state-of-the-art laboratory equipment and facilities as well as information education facilities. We also have fully equipped sports environment from sports stadiums to camping facilities.

1-3 Tataramiyakodani, Kyotanabe-shi, Kyoto
TEL.0774-65-7010
<http://www.doshisha.ac.jp>



02 D-egg Incubation facility launched by Doshisha University

D-egg is an incubation facility jointly operated by Kyoto Prefecture, the City of Kyotanabe, Doshisha University, and the Organization for Small & Medium Enterprises and Regional Innovation. With three types of rooms (prototype development rooms, experiment laboratory rooms and IT office rooms), the facility allows for a broad range of experimentation, research, and prototyping. Residents receive generous support from the City of Kyotanabe in the form of grants, as well as support for general management from incubation managers.

1 Kodo-Jizodani, Kyotanabe-shi, Kyoto
TEL.0774-68-1378
<https://www.smrj.go.jp/incubation/d-egg/>



05 Biotechnology Research Department, Kyoto Prefectural Agriculture, Forestry and Fisheries Technology Center

With the collaboration of Basic Research Development which develop and explore basic and research-purpose seeds, and the Applied Research Department which works on using these seeds in the development of practical technology research, we aim to foster Kyoto's sake rice, red beans, and vegetables. We also aim to promote environmentally friendly agricultural technology utilizing micro-organisms (plant vaccines and lactic acid bacteria).

74 Koaza Oji, Oaza Kitainayazuma, Seika-cho, Soraku-gun, Kyoto
TEL.0774-93-3525
<http://www.pref.kyoto.jp/shigenken/>



03 Doshisha Women's College of Liberal Arts (Kyotanabe Campus)

Opened in 1986, the Kyotanabe Campus is home to 4 faculties - Faculty of Liberal Arts, Contemporary Social Studies, Pharmaceutical Sciences, and Nursing. Now as a women's university with 6 faculties, 11 departments, 1 postgraduate certificate program, and 5 graduate programs across the Kyotanabe and Imadegawa Campuses, Doshisha Women's College of Liberal Arts is striving for even further growth.

97-1 Minami-Hokotate, Kodo, Kyotanabe-shi, Kyoto
TEL.0774-65-8411
<https://www.dwc.doshisha.ac.jp/>



04 Doshisha University (Tatara Campus)

The Tatara Campus has accommodation facilities for international students and researchers. It is also used for international conferences, exchange programs among international and local students, teachers, staffs and local residents, as well as for extracurricular education programs.

39-16 Tataranishi-Hirakawara, Kyotanabe-shi, Kyoto
Tel.0774-68-1910
<http://www.doshisha.ac.jp/tatara>



06 Kyoto Prefectural University Seika Campus University Farm, Faculty of Life and Environmental Sciences Cooperation Center with Industry, University and Administration

Kyoto Prefectural University's Seika Campus consists of "Cooperation Center with Industry, University and Administration," which is designed to give back to the community by sharing the university's research outcomes not only with the people of Kyoto but also the people of Japan in general, and a "farm attached to the Faculty of Life and Environmental Sciences," where students are offered hands-on experience in farming practices while learning from nature. The total site area is approximately 16 ha, or 3.5 times larger than the Tokyo Dome. The "farm attached to the Faculty of Life and Environmental Sciences" is focused on upgrading the level of education and research. Meanwhile, the "industry-academia-government research facility" seeks to create university-launched venture businesses and new industries, and attract businesses as a new industry-academia-government research base specializing in plant factories, antibody engineering and other disciplines.

○ University Farm, Faculty of Life and Environmental Sciences
74 Oji, Kitainayaduma, Seika-cho, Soraku-gun, Kyoto
TEL.0774-93-3251
<http://cocktail.kpu.ac.jp/agricul/ufarm/>



○ Cooperation Center with Industry, University and Administration
84 Oji, Kitainayaduma, Seika-cho, Soraku-gun, Kyoto
TEL.0774-93-3251
http://www.kpu.ac.jp/contents_detail.php?frmid=2649



AREA DETAILED MAP

3 Kizu District

01 National Institutes for Quantum and Radiological Science and Technology

The institute promotes advanced photon research focused on highly intense lasers such as the J-KAREN laser and the X-ray laser, and also synchrotron radiation research using dedicated beamlines at the SPing-8.

At the Kizu district, based on the world's top class high peak power laser technology, cutting edge academic researches such as the laser acceleration of ions and electrons have been conducted as well as industrial and medical applications of lasers to create new innovations.

8-1-7 Umemidai, Kizugawa-shi, Kyoto
TEL.0774-71-3000
<https://www.qst.go.jp/site/kansai/>



02 The Kids' Science Museum of Photons

This is Japan's first science museum designed around the theme of "light." You can learn and experience the wonders of light through hands-on exhibits, a full dome video projection theater, crafts and so on.

8-1-6 Umemidai, Kizugawa-shi, Kyoto
TEL.0774-71-3180
<http://www.kansai.qst.go.jp/kids-photon/>



05 MANYO TOOLS CO., LTD

A manufacturer of tool holders catering to various processing work for automobile, motorcycle, ship, and aircraft parts as well as machine tools, we are committed to using our own technology to develop and manufacture tool holders that cannot be made by other companies.

6-4 Kunimidai, Kizugawa-shi, Kyoto
TEL.0774-66-4246
<http://www.manyo-tools.co.jp>



03 TATSUTA ELECTRIC WIRE & CABLE CO., LTD TATSUTA Technical Center

Tatsuta Electric Wire & Cable Co., Ltd. Tatsuta Technical Center operates a Research Laboratory and Functional Film Plant as core facilities for research and development to accurately understand customer needs and seek seeds for the rapidly changing functional material market. We established a system that allows the immediate manufacture of in-house product designs aiming to become the top share supplier for products in frontier fields.

6-5-1 Kunimidai, Kizugawa-shi, Kyoto
TEL.0774-66-5550
<http://www.tatsuta.com/>



04 Rohto Pharmaceutical Co., Ltd. Rohto Research Village Kyoto

This facility works to strengthen basic technologies in health and beauty care, makes efforts in the advanced field of regenerative medicine, is involved in work on anti-aging and prevention, and fosters collaborative research between scientists domestically and around the globe.

6-5-4 Kunimidai, Kizugawa-shi, Kyoto
TEL.0774-71-8770
<http://www.rohto.co.jp/>



06 Kyoto Press Kogyo K.K.

Our company is engaged not only in the design and manufacture of press dies and the production of press parts but also the manufacture of cutting and machining products by using our metal processing techniques. We are exploring new technologies for metal processing, regardless of whether it is steel or other materials, to support the development of high quality and low priced products from the prototype manufacture to the mass production stage.

8-2-1 Kunimidai, Kizugawa-shi, Kyoto
TEL.0774-72-3551
<http://kyoto-press.co.jp/>



07 TAKAZONO LEAVES CO., LTD

Takazono Leaves Co., Ltd. is a special subsidiary of Takazono Co., Ltd. established for the employment of individuals with disabilities. Takazono Leaves prioritizes compassion and consideration for challenged individuals to ensure meaningful opportunities to contribute to society through gainful employment.

8-2-5 Kunimidai, Kizugawa-shi, Kyoto
TEL.0774-66-2988
<http://www.takazono-leaves.co.jp>



08 Kyoto Techno Center M-System Co., Ltd.

This center performs type testing of all product models, not only new products but also products that have been redesigned for improvements, etc. Equipped with anechoic chambers and other equipment for conducting 90 kinds of tests, M-System is working to enhance the reliability of products that will be of benefit to the next generation in automated control.

8-2-3 Kunimidai, Kizugawa-shi, Kyoto
TEL.0774-75-1172
<http://www.m-system.co.jp>



11 Asahi Printing Co., Ltd. Kyoto Creative Park

Asahi Printing Co., Ltd. manufactures and sells printed packaging materials for pharmaceuticals and cosmetics. At Kyoto Creative Park, we conduct research for and develop new products, which provide our customers with new value-added features, and the technology and manufacturing methods that realize such features. Kyoto Creative Park also functions as part of Asahi's manufacturing bases for pharmaceutical and cosmetic packaging materials and contributes to faster delivery to our customers in West Japan. With the adoption of the cutting-edge manufacturing lines and production control system as well as the security system, the manufacturing environment of Kyoto Creative Park is established in high quality.

6-3-1 Kunimidai, Kizugawa-shi, Kyoto
TEL.0774-75-1911
<https://www.asahi-pp.co.jp/>



14 Marutaka Co., Ltd.

We deal in various products related to the distribution and sale of rice, mainly the packaging materials (rice packages).

Under the basic policy of "SHAPING YOUR NEEDS, CREATE YOUR DREAMS", we design, develop, and sell our own eco-friendly products including the patented "Moterun Pack (No take-away bags are required)". We are at the forefront of the rice package industry.

8-1-23 Umemidai, Kizugawa-shi, Kyoto
TEL.0774-71-8408
<https://www.marutaka-pax.co.jp/>



17 HIRANO TECSEED Co., Ltd. Kizugawa Factory

HIRANO TECSEED is an industrial machinery manufacturer who is committed to creating valuable, cutting-edge technologies through constant pursuit to perfect our expertise in the field of "heat and circulated air". The Kizugawa Factory is tasked with researching state-of-the-art mechatronics technologies to respond to market needs that are changing at an accelerated speed, producing some core components of our machinery in-house while achieving higher precision, and developing new machines and equipment.

8-1-24 Umemidai, Kizugawa-shi, Kyoto
TEL.0774-46-8715
<https://www.hirano-tec.co.jp/>



09 Kyoto Research Center & Factory M-System Co., Ltd.

This is a research and development-oriented industrial facility which develops and manufactures industrial electronic measuring and control equipment. We are equipped with a demonstration facility for central air conditioning using our company's air conditioner controller as well as the latest production equipment to accommodate production of a wide variety, small volume and short delivery date.

8-2-4 Kunimidai, Kizugawa-shi, Kyoto
TEL.0774-75-1815
<http://www.m-system.co.jp>



12 Experimental Farm, Graduate School of Agriculture, Kyoto University

The Kyoto University affiliated farm spans 24.6ha and uses brand new facilities and equipment to carry out agricultural studies and research, as well as the production of agricultural products. It also operates as a demonstration base for the development of next-generation agricultural technologies that will provide for a bountiful future, and is assembled as a Green Energy Farm which makes use of renewable energies in the production of these products.

4-2-1 Shiroyamadai, Kizugawa-shi, Kyoto
TEL.0774-94-6405
<http://www.farm.kais.kyoto-u.ac.jp/>



15 SEIWA INDUSTRY CO.,LTD. KIZUGAWA ECT CENTER

At Kizugawa ECT Center, we manufacture cables for batteries of construction machinery makers and agricultural machinery manufacturers.

With our own technology and manufacturing method to cope with multi-item small lot production, we achieve high quality and high performance, as well as guaranteed delivery time, with excellent reviews from our customers.

8-2-1 Umemidai, Kizugawa-shi, Kyoto
TEL.0774-74-8573~4
<http://www.seiwa-oj.co.jp>



10 Technical Laboratory Mizuho Co., Ltd.

Mizuho Co., Ltd. has engaged in the manufacturing, sales, and development of grindstones for precision sharpening since its foundation in 1930.

In order to satisfy the needs for more precise, more efficient products, we develop microparticle diamond grindstones and CBN grinding stones, using the cutting-edge evaluation machine at Mizuho Technical Laboratory. We are also developing a grindstone that enables nano-level or finer mirror surface finishing.

7-30-1 Kunimidai, Kizugawa-shi, Kyoto
TEL.0774-66-1141
<http://www.kk-mizuho.jp>



13 Japan Juice Co., Ltd. Kyoto south center

Our company processes fruits from all across Japan and works on the development of new products. Operating under a philosophy of continuing to provide delicious foods, we aim to be a company that can contribute to and be an integral part of agricultural activities.

8-3 Kunimidai, Kizugawa-shi, Kyoto
TEL.0774-72-2366
<http://www.japan-juice.co.jp/>



16 Kyoto Techno Center, Kyoeiseicha Co.,Ltd

Kyoeiseicha has been manufacturing and selling a variety of green tea, black tea and coffee products for over 180 years since its establishment in 1836.

At Kyoto Techno Center, in addition to the mass production with the latest equipments, research and development work is actively conducted for innovation and creation of high value added tea products.

8-1-1 Umemidai, Kizugawa-shi, Kyoto
TEL.0774-73-0006
<http://www.kyoeiseicha.co.jp/>



01 Sekisui House Ltd. Comprehensive Housing R&D Institute

This institute consists of the "Technology R&D Institute," which pursues research and development into Sekisui House's proprietary architectural technologies, as well as the experience-based facilities, "Nattoku Kobo (Studio)" and "Kansai Sumai no Yume Kojo (Dream Factory)" which use human experiences to create the perfect homes, and stand at the front line of home research.

6-6-4 Kabutodai, Kizugawa-shi, Kyoto
TEL.0774-73-1111
<http://www.sekisuihouse.com/support/sup01.html>



02 JEUGIA Culture Center Ecole

JEUGIA offers various culture classes that view music as culture, and develops software for new music and culture classes. Approximately 110 classes in music and other subjects are offered for small children to seniors.

6-6-3 Kabutodai, Kizugawa-shi, Kyoto
TEL.0774-73-0715
<http://culture.jeugia.co.jp/>



03 Fukujuen CHA Experience Park

This park is a place where people can meet people, people can meet culture and culture can meet culture, over tea. We would like you to learn even more about the way of tea (Cha), which has been enjoyed and loved by people throughout the world. Enjoy lush green tea gardens and experience a tour of facilities.

3-1-1 Saganakadai, Kizugawa-shi, Kyoto
TEL.0774-73-1200
<http://www.fukujuen.com/company/cha.html>



06 Nijo Maruhachi Co., Ltd. Nijo Maruhachi Ceremony Research Laboratory

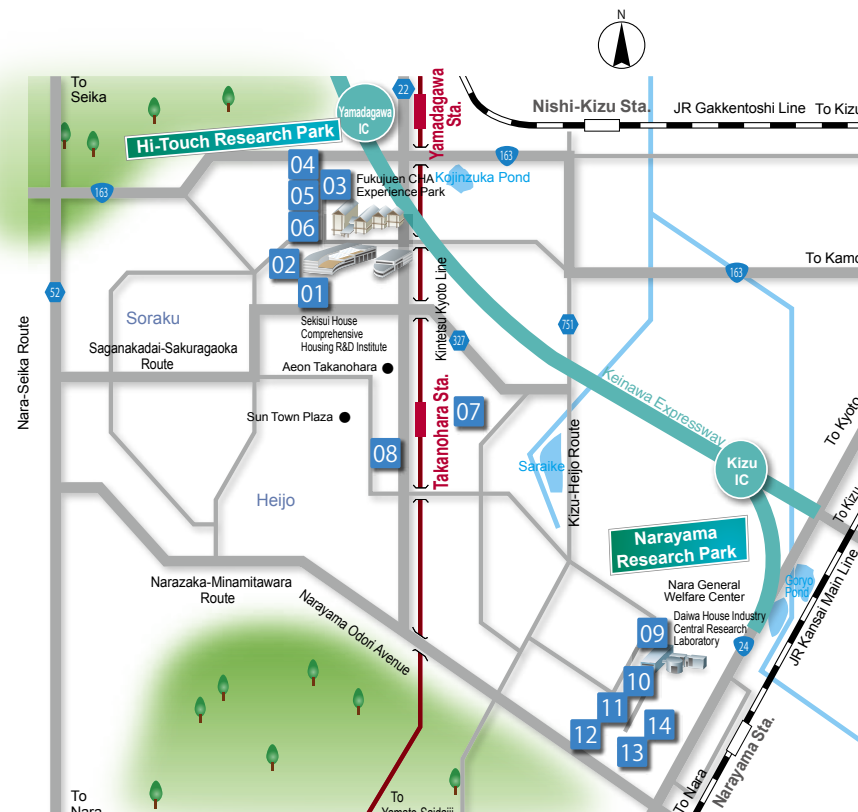
This lab conducts research into various ceremonies seen in human life from multifaceted perspectives, and develops and disseminates information on products and designs using traditional techniques handed down in Kyoto.

3-1-5 Saganakadai, Kizugawa-shi, Kyoto
TEL.0774-73-1000
<http://www.nijo.co.jp>



AREA DETAILED MAP

4 Heijo & Soraku District



04 Japan Correspondence Machines and Tools Co., Ltd. Community Palace

With the theme of "information science to open a bright future," Community Palace provides training focused on technology for utilizing information science.

3-1-4 Saganakadai, Kizugawa-shi, Kyoto
TEL.0774-34-5988
<http://www.nitsuki.co.jp>



05 Kinden Corporation Kyoto Institute

Kinden plays a key role as an integrated facility company for energy, environment, communications, and interior at the Kyoto Research Center. Kinden earns its respect and trust through its continuous endeavors in customer satisfaction.

3-1-1 Saganakadai, Kizugawa-shi, Kyoto
TEL.0774-73-0730
<http://www.kinden.co.jp>



07 Environment Business Headquarters Business &Product Development Division Hitachizosen Corporation

With the goal of establishing a recycling-based society, our business operations focus on the environment and green energy, the improvement of social infrastructure, and disaster prevention. This office serves as our development base for new technology, mainly for Sludge Resource Recycling Treatment Centers and sewer systems, to realize our goal of creating a comfortable water environment.

9-1 Saganakadai, Kizugawa-shi, Kyoto
TEL.0774-71-8745
<http://www.hitachizosen.co.jp>



08 Nara Hokubu Hall Civic Cultural Hall

A variety of cultural projects such as lectures and concerts for all generations are held at the municipal culture hall located on the 3rd floor, with the aim of promoting culture, the arts, social exchange, and a stronger local community.

1-1-4 Ukyo, Nara-shi, Nara (Hokubu Hall 3F)
TEL.0742-71-5747 (Municipal culture hall)
<http://www.hokubu-hall.city.nara.nara.jp>



09 Daiwa House Industry Central Research Laboratory

To create better communities and living environments for a brighter future, Daiwa House Industry Co., Ltd. Central Research Laboratory is continuously seeking to identify problems and find solutions in the areas of "safety and security," "longevity building," "welfare," "environment," "health," "telecommunication," and "agriculture." At our exhibition and visitor facility, we show the history of our company's technical development and our vision for the future.

6-6-2 Sakyo, Nara-shi, Nara
TEL.0742-70-1111
<http://www.daiwahouse.co.jp/lab/>



12 Nanto Economic Research Institute

A regional think-tank established with the financial support from Nanto Bank, we are engaged in the study of local economies, industry trends, and business management. We provide study results to various quarters, in addition to holding seminars, employee training, and business management consultation handled by specialized staff.

6-5-4 Sakyo, Nara-shi, Nara
TEL.0742-72-0711
<http://www.nantoeri.or.jp>



10 Osaka Reiken Co., Ltd. Narayama R&D Center

Temporarily Closing

6-6-5 Sakyo, Nara-shi, Nara
TEL.072-965-0040
<http://www.reiken.co.jp>



11 ATOUN Inc.

With our wearable robots such as powered wear and powered suits, we're striving to create "a power barrier-less society" where all work regardless of age or gender. We're investing our time and resources to create and expanding the market of power assist robots, with the slogan "Wear a robot that moves with you in mental and physical harmony."

6-5-2 Sakyo, Nara City, Nara
TEL.0742-71-1878
<http://atoun.co.jp/>



14 Icom Inc. Narayama Research Institute

We conduct research and development of the radios and wireless application equipment manufactured and sold by our company, various wireless communication systems, digital communication systems and wireless response systems.

6-5-7 Sakyo, Nara-shi, Nara
TEL.0742-71-2911
<http://www.icom.co.jp>



02 Yoshiizumi Industry Corporation Head office & factory

We develop and sell various types of food slicers with the motto of "cutting various ingredients more practically and more beautifully." In recent years we have also been focusing on developing food processing machines to be used for such purposes as preparation, washing and drying, and offer them as systematic sets.

2-1-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-3003
<http://www.yoshiizumi.com>



"Super Fishmonger"
fillet slicer

05 Cathy Chemical Industry Co., Ltd. Cathy Technical Center

Cathy is a developer and manufacturer of cosmetics, quasi-drug products and new technologies. Having earned a solid reputation for highly functional safe cosmetics for 60 years since its foundation, Cathy works to further develop new materials and technologies, and offer quality products in the pursuit of beautiful skin.

2-4-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-896-1001
<http://www.cathy.co.jp>



03 BOUL'MICH Co., Ltd. Hirakata Research Plant

Development, production and sales of western confectioneries.

2-2-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-897-1160
<http://www.boulmich.co.jp>



04 Kawachi Kinzoku Seisakusho Co., Ltd.

We are ready to provide precisely cut products on a wide range of level, from a single prototype to mass production.

2-3-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-3331
<http://www.kawachikinzo.co.jp>



07 Shimakawa Seisakusyo Co., Ltd.

Our company's head factory handles the entire line from research to design to production of industrial dryers, heat treatment furnaces, exhaust emission purifiers (deodorization devices), oxide ethylene purification units and JIS thermal shock test devices. We can also make various order-made products.

2-9-3 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-3055
<http://www.shimakawa.co.jp>



High temperature (700 °C)
industrial dryer

06 Nihon Inverter Corporation

We are a manufacturer of drive inverters. Especially skilled in the manufacturing of brushless motors, while it was said that microcomputers could only host 50 thousand rotations, our analog production methods allowed us to achieve more than 200 thousand high speed rotations.

2-6-5 Tsudayamate, Hirakata-shi, Osaka
TEL.072-897-6210
<http://www.tsuda-science/enterprise/nic.html>



08 Institute of Free Electron Laser Graduate School of Engineering, Osaka University

This R&D facility has a high-intensity picosecond pulse laser that ranges from the visible to the far infrared region. It is built with a combination of a 55MeV electronic linear accelerator and a variety of wigglers (radiant emitter). The operation of the equipment is currently suspended, but is planned to resume in the near future.

2-9-5 Tsudayamate, Hirakata-shi, Osaka
TEL.072-897-6410
<http://www.fel.eng.osaka-u.ac.jp>



09 Sakamoto Seiki Co., Ltd.

We provide a set of services from material procurement for internal piping of water heaters, gas stoves and kerosene stoves, to end shaping, bending, joint welding, leakage inspection, and delivery. Materials: copper, aluminum, brass, stainless steel, iron, and more

2-9-30 Tsudayamate, Hirakata-shi, Osaka
TEL.072-858-5001
<http://www.sakamoto-seiki.co.jp/pc/>



Technology to process
the ends of copper pipes

10 Morishita Jintan Co., Ltd. Osaka Techno Center

Equipped with laboratories and experimental facilities, Osaka Techno Center plays a central role in the research and development of new materials, capsules, and other products. The center also serves as a core plant for the production of JINTAN and the filling and packaging of our products.

2-11-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-800-1040
<http://www.jintan.co.jp>



11 Ion Technology Center Co., Ltd.

Ion Technology Center Co., Ltd. is a professional group that offers consulting and technical development support in research and development, focusing on entrusted services of ion implantation and physical analysis.

As a creative laboratory of the times, equipped with our own technology and equipment, we aim to be a super partner of companies and university researchers.

2-8-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-859-6601
<https://iontc.co.jp/>



Ion implantation into
compound semiconductors,
deposition and annealing treatment

12 Takazono Corporation Takazono Technology Incorporated

Our company works as a research and development company in the top-class drug-packaging manufacturer Takazono Group. We are responsible for developing hardware and software of medical devices and related equipment, providing products to the domestic and overseas markets.

2-8-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-0200
<http://www.takazono.co.jp/gc/takazonotechnolgy/>



13 Shinwa Precision Machinery Co., Ltd.

We are mainly engaged in machining and assembly of precision hydraulic and marine diesel engine parts. We set up a factory in Vietnam for further growth and development under a management system which can create high value-added products with customer trust, reliability and satisfaction set as our motto.

2-7-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-5111
<http://www.shinwapm.co.jp>



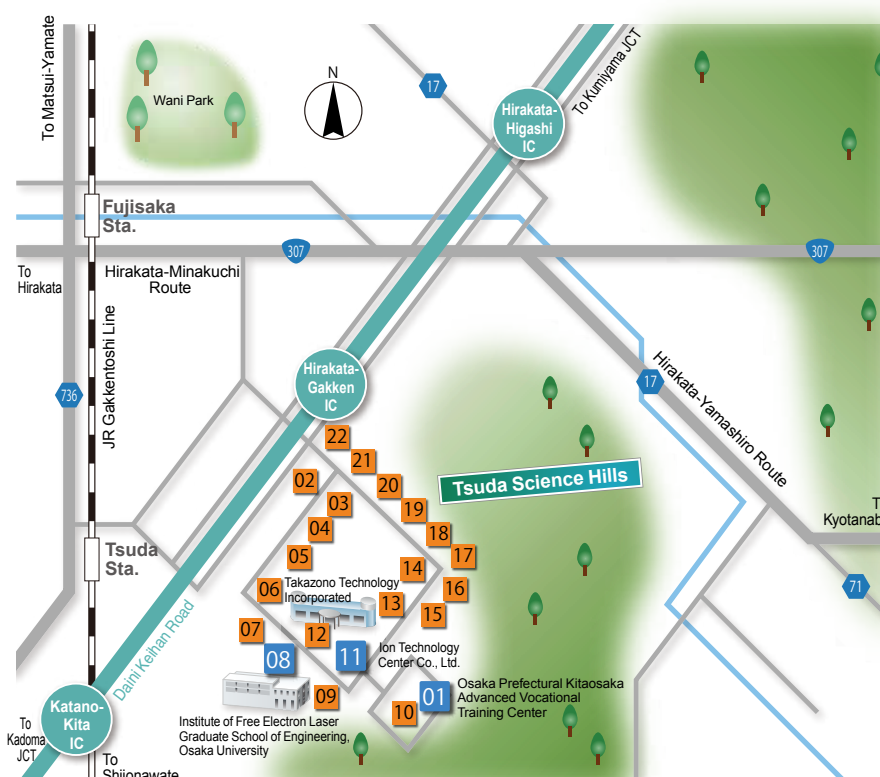
AREA DETAILED MAP

5 Himuro & Tsuda District

1 Osaka Prefectural Kitaosaka Advanced Vocational Training Center

This is a vocational training facility for human resources development for industries in Osaka. We have eight training courses of machinery, control and construction for job seekers. As for vocational training for the employed, we also offer companies technological courses such as new employee training and skill training. We also run a human resources development center that lends a facility for skill testing and technical training.

2-11-40 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-2151
<http://www.pref.osaka.lg.jp/tc-kiosaka/top/index.html>



14 Ueda Industry Co., Ltd.

We manufacture press works and mold designs for bicycle parts, light electrical appliance parts and all other parts.

2-2-20 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-3800
<http://www.uedaindustry.co.jp>



17 ASKK Co., Ltd.

-Processing of metal-resin prototype parts
-Processing of a wide variety, small lot of precision parts
-Short delivery processing
-Design, processing, assembly and sales of wire stripping machines for recycling

2-18-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-5555
<http://www.assk.co.jp>



20 Sakamoto Sekkei Technical Development Lab.

We mainly design, collect data, work on modeling, numerical control, and foam profiling of press molds for automobiles. We also research, develop, manufacture and sell medical devices, and are engaged in activities to promote local businesses using local mascot characters in cooperation with the Kansai Creator's Group (SSTG) that promotes industry-academia-public partnership.

2-20-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-897-5311
<http://www.s-sst.com>



6-axis robot "KUKA"

15 SAWA CORPORATION

With ultrasonic science as our core technology, we develop and propose products which meet customers' requirements. We mainly handle development, manufacture and sales of metal mask cleaning devices used for cream solder in the SMT board mounting process, cleaning devices of metal masks and mesh screens used in the process of manufacturing electronic components and semiconductors, and cleaning devices of gravure cylinders used in package printing.

2-17-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-859-8800
<http://www.sawa-corp.co.jp>



"Sawa Ecobrid SC-AH100" metal stencil cleaner

18 Kitamura Co., Ltd.

We manufacture diesel engine parts for ships, construction equipment, hydraulic equipment parts, and materials for other various mechanical parts. We cover production of everything from cans to machines.

2-19-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-5811
<http://www.kitamura-iron.co.jp>



16 Seiwa Optical Co., Ltd. Kansai Main Office/Hirakata Development Center

We utilize optical technology for industrial facilities such as manufacturing devices for semiconductors and FPDs, and develop and manufacture products that are ahead of the times. We manufacture products under a comprehensive management system from consultation on product specifications to development, manufacturing and quality control, to meet the customer needs.

2-17-10 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-0550
<http://www.seiwaopt.co.jp>



Semiconductor and FPD exposure machine

19 DAIICHI TECHNOS Co., Ltd.

Wholesaling and retailing of machine tools (IOT complex processing machine) and forging and pressing processing machines (for pressing, sheet-metal processing, and forming) Machine repair (assigned by machine manufacturers) Parts processing (MC, NC lathe) Production of robots and automated conveyance equipment

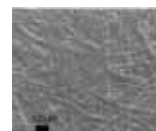
2-19-10 Tsudayamate, Hirakata-shi, Osaka
TEL.072-89-7580
<https://d-technos.co.jp/>



22 Sansho Co., Ltd. Research Laboratory

Sansho was founded in 1955 as a trading company specializing in natural water-soluble polymer agents, and has built a strong position in the polymeric additive field and other fields. In order to provide both products and technical services as the basis of its business, Sansho conduct quality checking tests and research development of applied technology.

2-21-1 Tsudayamate, Hirakata-shi, Osaka
TEL.072-808-0070
<http://www.sansho.co.jp>



Surface of SAFLON® viscose converted paper

AREA DETAILED MAP

6 Kiyotaki & Muroike District / Tawara District

Mori no Kosakukan (Woodwork activity center)

Visitors can enjoy hands-on exhibits for learning about nature, do woodwork using various materials and observe insects, birds and plants that inhabit Muroike Pond so as to learn how the living world works.

Forest Treasure Island Park

A park equipped with a 54 m-long suspension bridge and a picture-book fairy tale land (clock tower, wooden train, etc.).

Waterside Natural Park

This natural park provides a 1.6 km family trail that is ideal for viewing aquatic creatures or just basking in the woods, and a 3.2 km nature trail for enjoying seasonal flowers and wild birds.



01 Midori no Bunkaen (Green Cultural Park)

A rich, green culture garden in the greenery of Kongo Ikoma Kisen Quasi-National Park

Major sports facilities

- 17 tennis courts
- Baseball grounds (Hardball: 1, Softball: 1)
- Ball game grounds(Soccer, football and rugby)

SHARP WORKERS UNION Seminar House and Recreation Park I & LAND

It is a resort accommodation facility that can be used for various occasions such as meetings, training, accommodation, meals, banquets, parties. The types of accommodations vary from single rooms, twin-bedded rooms, rooms for groups and cottages. It is fully equipped with a hall, meeting/training room, restaurant and banquet hall.

458 Ousaka, Shijonawate-shi, Osaka
TEL.072-876-1911
<http://www.iiland.ne.jp>

Midori no Bunkaen Center Plaza General Information Center

In addition to contracted operation of sports facilities, it provides comprehensive guidance for the facilities and reservation services.

485 Ousaka, Shijonawate-shi, Osaka
TEL.072-876-4101
<http://www.midorinobunkaen.com>

Green farm Corporation (Watashi No Taiyou Nouen)

Green farm is a facility that uses light agricultural labor (still sand culture) as job assistance work that even people with physical difficulties can easily do. Home-cooked vegetables can be enjoyed at the farm restaurant. Local Osaka vegetables harvested in the morning and pickled greens are available for sale (Sundays and national holidays from April to November)

479-4 Ousaka, Shijonawate-shi, Osaka
TEL.072-863-2121
<http://watasinotaiyounouen.com>

SEI Ikoma Seminar House

This facility contains large training rooms and lodging facilities available for corporate training programs and private social gatherings.

466-2 Ousaka, Shijonawate-shi, Osaka
TEL.072-879-7505
<http://www.midorinobunkaen.com/sei.html>

Nan-yo Lodge (General Foundation for Nan-yo Shogakukai Youth Exchange Center)

This facility is available for nature-friendly activities for the youth who carry our future, through camps, training and meetings. There are six guest rooms, a dining room, kitchen and shower room and can accommodate approximately 40 people.

461-4 Ousaka, Shijonawate-shi, Osaka
TEL.072-876-1539
<http://nanyo-lodge.sakura.ne.jp/>

02 Osaka Civic Forest (Muroike Park)

Established as a memorial for the centenary of the establishment of the Osaka prefectural government, it is a natural park facility located near Kongo Ikoma Kisen Quasi-National Park where visitors can enjoy nature and the forest.

Muroike Park Information Center
Kiyotaki and Minamino, Ousaka, Shijonawate-shi, Osaka
TEL.072-879-6362 <http://www.osaka-midori.jp/mori/enchi/muroike.html>



03 Osaka Electro-Communication University (Shijonawate Campus)

The Shijonawate Campus includes the Faculty of Medical Science and Health-Promotion and the Faculty of Information Science and Arts. The former trains clinical engineers, physical therapists, and sports coaches, while the latter runs the Department of Digital Games, the Department of Games and Media, and the Department of Information. At all the departments we are developing and advising people with talent who will be able to play important roles in the upcoming Society 5.0.

1130-70 Kiyotaki, Shijonawate-shi, Osaka
TEL.072-876-3317
<https://www.osakac.ac.jp/>



04 Japan Speed Shore Co., Ltd. Headquarters and Training Center

A training facility for various types of earth-retaining and laser equipment for construction. This facility is a blend of Japanese- and Western-style architecture. It combines a turquoise roof, which evokes images of the neighboring Nara district, and light brown tile-clad exterior walls. It has a dry landscape garden created with white sands and arranged stones in karesansui style that offers a magnificent view with the borrowed background scenery of the Ikoma Mountains.

8-2-5 Tawaradai, Shijonawate-shi, Osaka
TEL.0743-78-9000
<http://www.speedshore.co.jp/>



7 Heijo Palace Site District

01 Nara National Research Institute for Cultural Properties

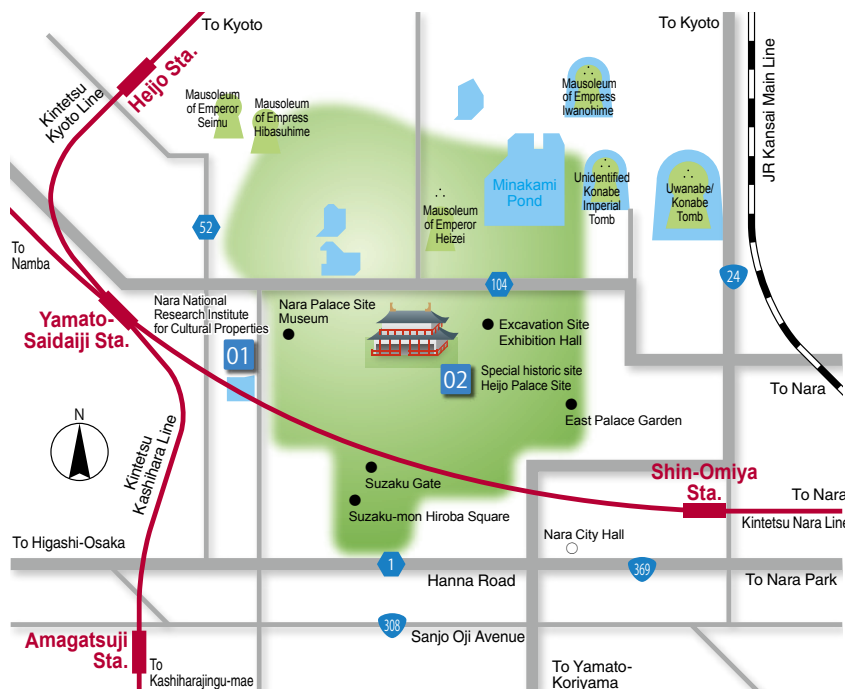
Bordering the Nara Palace site (the Heijo Palace site), this facility conducts excavation, surveys, and research in order to preserve and utilize immovable cultural properties such as Archaeological sites, buildings, and gardens, as well as cultural properties of various areas in Japan and abroad. In addition, it offers training, cooperation, and consultation to local authorities around the country.

2-9-1 Nijocho, Nara-shi, Nara
TEL.0742-30-6733
<https://www.nabunken.go.jp/>



02 Heijo Palace Site

Heijo Palace was the political and administrative center of the Japanese capital city of Heijo-kyo during the Nara period. It contained the Imperial Audience Hall, where the Emperor would attend state ceremonies, the Inner Palace, which was the Emperor's residential compound, the Chodoin, which functioned as a place for government affairs and banquets, and many other administrative buildings, where hundreds of people worked. In March 2018, the area around the Suzaku Gate was named Suzaku-mon Hiroba, featuring a café, restaurant, a Nara specialty product store, and the Heijo Palace Guidance Center. With the bustle of 1,300 years ago revived, the area has a lot to offer.



Major facilities open to public

Suzaku Gate

The restored front gate of the Heijo Palace that opens toward Suzaku Oji Avenue.

Daigokuden (First phase)

The restored Daigokuden, the central building of the Heijo Palace. The interior is also open to public.

Excavation Site Exhibition Hall

Ruins unearthed in excavation work are exhibited as they were found.

Nara Palace Site Museum

Results of the excavation and research done by the Nara National Research Institute for Cultural Properties are exhibited in an easy-to-understand way.

Suzaku-mon Hiroba Square

►Tempyo Miharashi-kan (Observation Deck)

This facility has a rest place, an observation deck, and a virtual reality theater. It also serves as a starting point of a jogging or cycling tour around the park.

►Tempyo Mitsuki-kan (Shops)

This is where visitors can get tourist information about Nara prefecture. Specialty goods of Nara prefecture and products associated with Heijo-kyo capital can be purchased here.

►Tempyo Umashi-kan (Restaurant and Cafe)

Visitors can relax at the café or the restaurant while enjoying the scenery of the park. There is a section where visitors can learn about the history of Kentoushi Ship.

►Tempyo Tsudoi-kan (Information)

This facility provides a meeting place for group tours, including school trips. Here visitors can get information about the facilities in the park.

►Heijokyu Izanai-kan (Guidance Center)

Heijokyu Izanai-kan (Guidance Center) offers information on must-see sites at Heijo Palace Historical Park, exhibitions of the old Heijo Palace, its appearance, the lifestyles of people living at that time, and explanations about excavated artifacts to help visitors fully appreciate the value of this ancient palace.

►Suzaku-oji and Nijo-oji

The main streets of the Heijo-kyo capital. Suzaku-oji and Nijo-oji have been restored and arranged to re-create the atmosphere of the Heijo-kyo capital that thrived in the Nara period.

8 Takayama District

01 Nara Institute of Science and Technology (NAIST)

In addition to the existing disciplines of information, biological and materials science, we achieve world-leading research results which lead the creation of our next generation's society through active pursuits towards interdisciplinary fields. With the advanced education based on these achievements, we cultivate human resources with high aspirations to undertake new challenges as well as researchers who play essential roles in society, in order to contribute to the progress of science and technology and the growth of society.

8916-5 Takayama-cho, Ikoma-shi, Nara
TEL.0743-72-5111
<https://www.naist.jp/en/>



02 Takayama Science Plaza (Exchange facility)

This activity base is operated by the Foundation for Nara Institute of Science and Technology so as to provide assistance to NAIST, industry-academia cooperation and regional interactions. It also has offices for rent, residence for researchers, a restaurant and other facilities.

8916-12 Takayama-cho, Ikoma-shi, Nara
TEL.0743-72-5810
<http://www.science-plaza.or.jp>



05 Burley Plus CO., LTD

Our company serves as a production and research/Design/development of the press dies and plastic molds. We manufacture electric connection parts used for indoor wiring, electric vehicles, LED lighting, solar panels, and many other products.

8916-18 Takayama-cho, Ikoma-shi, Nara
TEL.0743-70-1651



03 Santen Pharmaceutical Co., Ltd. Nara R&D Center

The Nara Research and Development Center was established in 1996 to promote cutting edge research and development in the field of ophthalmology. It was expanded twice, in 2002 and 2008, to integrate the medical and pharmaceutical research and development functions so that it can play a central role in research and development in Santen.

8916-16 Takayama-cho, Ikoma-shi, Nara
TEL.0743-79-4520
<http://www.santen.co.jp/ja/index.jsp>



06 Takayama Chikurinen Garden

This garden was developed to familiarize people at large with the beauty and shape of tea utensils – tea scoops including Takayama tea whisks with a 500-year history, ladles, vases and incense containers – and knitting needles. It was opened to promote bamboo products, the traditional industry of Ikoma City, and increase the level of culture and education in the area. In the beautiful garden, you will also find a biotope with some 50 kinds of bamboos, a museum (Japanese-style room, training room and exhibition room) and the Chikubuan tea house.

3440 Takayama-cho, Ikoma-shi, Nara
TEL.0743-79-3344
<http://www.tikurinen.jp/>



04 Ueroku Printing Co., Ltd.

We take pride in our motto to be always on the side of our customers. Providing attractive and luxurious packages for cosmetics and other products, we have been creating our corporate value with the goal of 120% customer satisfaction by our distinctive expression techniques and high-quality services. We have established comprehensive production systems by introducing most advanced facilities and have received highest appreciation and trust by quickly and appropriately responding to demanding customers.

8916-15 Takayama-cho, Ikoma-shi, Nara
TEL.0743-71-3039
<http://ue6.jp>



07 ASHIDA MFG CO.,LTD Head Factory

We develop technology and devices to form Carbon Fiber Reinforced Plastic (CFRP), often used in aircrafts, and manufacture autoclaves for molding CFRP. We also develop, design and manufacture heat-treatment systems to meet the needs of various industries.

8916-11 Takayama-cho, Ikoma-shi, Nara
TEL.0743-72-3355
<http://www.ashida-mfg.co.jp/>



Facility Index

Facility Name	Administrative district	District Name	Page	Number
ADCOAT CO., LTD.	Seika-cho, Soraku-gun, Kyoto	Seika & Nishi-Kizu	4	1-44
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Access Map



Road Access Map

•Approx. 40 min. from Kyoto Station to Keihanna Plaza

(Via Daini Keihan Road, Shin-Meishin Expressway, Keinawa Expressway)

•Approx. 55 min. from Shin-Osaka Station to Keihanna Plaza

(Via Hanshin Expressway Moriguchi Line, Kinki Expressway, Daini Keihan Road, Shin-Meishin Expressway, Keinawa Expressway)



Railroad Access Map

•Approx. 50 min. from Kyoto Station to Keihanna Plaza

(Kintetsu Kyoto Line, Nara Kotsu Bus)

•Approx. 60 min. from Osaka Namba Station to Keihanna Plaza

(Kintetsu Nara Line, Kintetsu Keihanna Line, Nara Kotsu Bus)



Keihanna Science City



Public Foundation of Kansai Research Institute

Kansai Science City Construction Promotion Conference

Laboratory Wing 3F, Keihanna Plaza (Keihanna Science City)

1-7 Hikaridai, Seika-cho, Soraku-gun, Kyoto 619-0237

TEL.0774-95-5105 FAX.0774-95-5104 URL.<https://www.kri.or.jp/>

