KANSAI SCIENCE CITY
KEIHANNA SCIENCE CITY
2019

KYOTO

OSAKA

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Facility Description
Keihanna Plaza
(Kyoto Prefectural Keihanna Hall)
[ Cultural & Research Interaction Facility]

As one of the core facilities in Kansai Science City, we own 162 units of rental laboratories, convention facilities, including a large hall that seats up to a thousand people, and a 68-room hotel. We also provide our rental laboratory occupants with various business support services.

1-7 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-5111 (Weekdays 9:00-17:30)
Hotel 0774-95-0101 (All day)
http://www.keihanna-plaza.co.jp/

Guide to this pamphlet

1 Facility number
(Corresponds to the number on the illustrated map of the district)

2 Facility name

3 Facility outline

4 Address, phone number, and URL of the website

5 Photos of the facility and advanced research and development projects
To Osaka

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Advanced Telecommunications Research Institute International (ATR)
Aiming to promote innovations and contribute to regional revitalization, ATR pursues world-leading, ingenious research achievements in computational neuroscience, life-supporting robots, wireless communications, and life science as well as their business developments, in collaboration between industry, academia and government.
2-2-2 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-1111
https://www.atr.jp

Kansai-kan of the National Diet Library
The Kansai-kan is a large-scale research library that supports innovation at the Science City on information. It is home to over 2 million domestic and foreign books, and over 10 thousand kinds of magazines and newspapers for a total of over 14 million documents. The open, courtyard-facing reading room is available for use in looking through expansive ranges of scientific academic research and information, as well as digital journals. [Available to those 18 years of age and older. Those under 18 should seek prior permission.]
8-1-3 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-1200(Automated Voice Guidance)

International Institute for Advanced Studies (IIAS)
The International Institute for Advanced Studies was founded in 1984 with the aim of conducting research for the future and happiness of mankind. To Osaka

International Academy of Innovative Technology for the Earth (RITE)
We conduct research and development activities of innovative energy and environmental technologies as a center of excellence on the mitigation of global warming. Our focus areas are CCS technology, which captures CO2 and stores it in an underground aquifer, biorefinery technology, research on strategies to respond to global warming, and inorganic membranes to be applied for dehydrogenating process.
9-2 Kizugawadai, Kizugawa-shi, Kyoto
TEL.0774-75-2300
http://www.rite.or.jp

Doshisha University (Gakkentoshi Campus)
The Gakkentoshi Campus was opened, in 2006, as the core facility to promote cooperation between Doshisha University and its adjacent Gakken Toshi Hospital (Kyoto Science City Hospital). The Gakken Toshi Campus was also built to help the Kyo-tanabe Campus take full advantage of its departments. The Gakkentoshi Campus carries out the integrated research of medicine and engineering, serving as a fundamental facility for paving the new academic frontiers for the 21st century.
4-1-1 Kizugawadai, Kizugawa-shi, Kyoto
TEL.0774-65-6040
http://www.doshisha.ac.jp/
Keihanna Technology Innovation Center, Omron Corporation

We focus on providing a next-generation level of safety, security, health and environment by improving our core technology, "Sensing & Control + Think."

9-1 Kizugawadai, Kizugawa-shi, Kyoto
TEL. 0774-74-2000
https://www.omron.co.jp/technology_dlab/keihanna/

Keihanna Laboratory, Kagoya Japan Inc.

It provides information services and research and development utilizing the ISP infrastructure facilities and data center infrastructure.

TEL. 075-252-9355
http://www.kagoya.jp

Dynamic Tools Corporation

Dynamic Tools is engaged in research and sales of precision machine tools and environment-related equipment.

7-4-6 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-0518
http://dynamictools.co.jp

Toei Sangyo Co., Ltd.

Development, production and sales of brushes and related parts for electronic photo equipment (copiers, fax, printers), including cleaning brushes, anti-static brushes, and transcription brushes.

9-1-1 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-4141
http://www.toeisangyo.jp

KPS Industry Co., Ltd.

Our company develops, plans and produces an array of medical and housing related equipment, including air pumps and other pumps to be installed in various devices.

9-1-3 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-39-7021
http://www.kps-k.co.jp

NTT Communication Science Laboratories

As one of NTT’s research and development centers, this facility focuses on the theme of future communications which “communicate to the heart”, engaging in fundamental research in both information and human sciences, with the goal of establishing new theories and processing technologies that hold a deep understanding of people and information.

2-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-93-5020
http://www.kecsl.ntt.co.jp/ps/index-j.html

Panasonic Innovation Promotion Sector

As a research lab for Panasonic HQ, this facility is engaged in research and development of innovative technologies in pursuit of its mission of pioneering new businesses that will contribute to a better society and world in ways that will wow their customers.

3-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-2502
http://panasonic.co.jp/

Panasonic Corporation

Our R&D base supports the deployment of global business instruments, centering on our wireless technology.

By implementing a series of processes such as design, development, and production into this complex, we are able to maintain high quality and flexibly meet our customers’ demands.

2-3-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-3781
http://www.silex.jp

Meiwa Rubber Co., Ltd.

A manufacturer and sales company of kitchen equipment (hot/cold food trolleys, thermal chamber, refrigerators, etc.).

7-4-3 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-95-9055
http://www.meiwa-rubber.co.jp

Inoue Manufacturing Co., Ltd.

A manufacturer and sales company of kitchen equipment (hot/cold food trolleys, thermal chamber, refrigerators, etc.).

9-1-13 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-95-2000
http://www.inoue-seikusyo.co.jp

Keihanna Commemorative Park

The Keihanna Commemorative Park is a Kyoto prefectural park founded to celebrate the establishment of the Keihanna Science City. It was also built as part of a project to celebrate the 12th centennial of the transfer of Japan’s capital city to the ancient city of Heian (known today as the Kyoto City area) in 794. The Keihanna Commemorative Park, which is 24.1 hectares in area, opened in April 1995, and was designed to reflect Japanese culture and climate, in which you can enjoy the changing scenery of the four seasons.

The park also hosts various events throughout the year to offer visitors opportunities to enjoy nature and get familiar with Japanese culture and arts.

9-1-1 Keihanna Commemorative Park
TEL. 0774-93-1200
https://keihannah-park.net/

Keihanna Headquarters

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2-3-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-3781
http://www.silex.jp

Silex Technology Inc.

A manufacturer and sales company of kitchen equipment (hot/cold food trolleys, thermal chamber, refrigerators, etc.).

9-1-13 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-95-9055
http://www.meiwa-rubber.co.jp

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2-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-93-5020
http://www.kecsl.ntt.co.jp/ps/index-j.html

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3-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-2502
http://panasonic.co.jp/

Panasonic Corporation

As the only information and communications focused public research institution, this facility is a driving force in research and development of Information and Communications Technology (ICT). In the Keihanna area, it works on drawing knowledge from data and information, applying data analysis technologies to social intelligence technologies, and overcoming barriers of language through research and development on multi-language speech translation technologies.

3-5 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-6300
Kyocera Corporation, R&D Center, Keihanna

Kyocera carries out basic research and application development of optical and electronic devices, solar cells, etc. They are contributing to the progress and development of the information and telecommunications, environment, energy and life culture fields using crystal growth and thin film micromachining technologies.

3-5-3 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-95-2121
http://www.kyocera.co.jp

Technology Research Laboratory, Shimadzu Corporation

We will pursue solution of social tasks through active cooperation with research institutions, universities and companies, acquiring innovative technologies, deepening the technology and integration, promoting new businesses from a mid to long-term perspective, and we will create innovation.

3-9-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-95-1600
http://www.shimadzu.co.jp

Photon Co., Ltd.

Our company develops and sells a line of electromagnetic field analysis software named PHOTO Series, which models products and parts using electromagnetic phenomena and then makes simulations on the computer.

7-27-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-0696
http://www.photon-cae.co.jp

Will Manufacturing Co., Ltd.

Development and manufacturing of ultrafine metal processed parts and semiconductor inspection jigs (contact probes).

3-7-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-95-3931
http://www.will-mfg.com

Kyoto Laboratory, Technoflex Corporation

Flexible hoses and expansion joints.

3-7-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-2700
http://www.technoflex.co.jp

Kyoto Hikaridai Laboratory, Ichiguchi Corporation

We are engaged in development and production of abrasive cloth, non-woven cloth with abrasive coating, and abrasive tools made with diamond-coat polishing cloth. We provide unique products catering to the customer’s specific demand, handling a wide variety of customer needs.

3-7-3 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-94-5217
http://www.ichiguchi.co.jp

Living Area Environmental Health Laboratory, Kansai Gakken Laboratory

This hygiene management complex comprises an inspection wing, which is dedicated to food sanitary inspections and chemical analyses, and a biogenetics laboratory, equipped with sterilization and other operational functions. This advanced facility integrates inspections/analyses with operations of medical institutions, food and pharmaceutical factories and biospheres.

3-6-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-2130
http://www.kanyaku.co.jp

WIST Co., Ltd.

Development, design and production of automatic labor-saving machines, original robots and microcomputer control machines for the cosmetics, food, pharmaceutical and other industries.

3-2-26 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-6787
http://www.wist.co.jp

Gnes Corporation

Development, manufacturing, sales, consulting maintenance, after-sales service, and Entrusting test using nondestructive inspection system

3-2-25 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-95-9701
http://www.gnes.co.jp

Sohraku Industrial Corporation

Design, manufacture and sale of various types of abrasion-resistant dies and tools, mainly made of cemented carbide. Also research and development of related technologies.

3-2-3 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-95-1808
http://www.sohraku.com

Nihon Seigyo Co., Ltd.

Specializing in development of software incorporated into various controllers using a microcomputer, our focus is the commissioned development of control software such as factory automated instruments and measurement instruments, as well as research on software development technology.

3-2-11 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-95-0201
http://www.nseigyo.co.jp

Hikaridai Technology Center, Takayoshi Kinzoku K.K.

A developer and manufacturer of precision processed parts and microfabricated parts (from design through assembly).

3-2-9 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-2617
http://www.takayosi.co.jp
**KEC Electronic Industry Development Center**

3-2-2 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-93-4563
http://www.kec.jp/

- This facility is equipped with anechoic chambers for testing domestic and international EMC (electromagnetic compatibility) standards, and carries out EMC and product safety tests.
- Facility offers a wide range of technical information related to electronics, including EMC and product safety, and works to support and raise new engineers.

**WILLCONSULTANT limited company**

3-2-5 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-27-6946
http://www.willconsultant.com/

At Keihanna we are undergoing research and development on industry-university cooperation to provide ground investigation apparatus that is fast, inexpensive, and high quality. Looking towards i-Construction in the future, we will pioneer new areas in ground investigation and play an important role in the development of societal infrastructure.

**Kowa Industrial Co., Ltd.**

3-2-6 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2170
http://www.kowaindustry.com/

Design, manufacture and sale of drying devices for the textile, film, paper and food industries.

**Protex Japan Inc.**

Research, development and manufacture of cosmetics and quasi-drugs. Technical and sales consulting services.

3-2-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-4800
http://protextjapan.co.jp

**Kyoto Plant R&D Center, Naigai Kasei Co., Ltd.**

Molding of medical and pharmaceutical plastic containers.

1-2-6 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2111
http://www.naigai-kasei.jp

**NEURON JAPAN CO., LTD.**

3-2-18 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-95-3900
http://www.neuron.ne.jp

Neuron is creating next generation of plant systems utilizing our CORE technologies such as sophisticated craftsmanship (Pipe manufacturing, Forming and Welding) and skilful engineering (design, analysis, inspection & measuring).

**Atecs corp. Kyoto factory (R&D center)**

Under the concept of “creating art works with plastic,” we manufacture complex products integrating high-function resin, metal and other different types of materials by an insert mold. These products are widely applied to industrial uses, automotive parts and consumer devices. We particularly focus on development and manufacturing of automotive inverter parts and charging devices for such eco-cars as EV, HV, PHV, and FCV.

3-2-7 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-2633
http://www.exgel.jp/en/

**KEC Electronic Industry Development Center**

3-2-2 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-93-4563
http://www.kec.jp/

- This facility is equipped with anechoic chambers for testing domestic and international EMC (electromagnetic compatibility) standards, and carries out EMC and product safety tests.
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**Genuine R&D Co., Ltd. Kyoto Institute**

3-2-16 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-94-5121
https://genuinenrd.com/

Genuine R&D Co., Ltd. Kyoto Institute research focuses on the discovery of noble ingredients from natural sources such as plants, animals and food residue for use in cosmetics and functional food products. We also handle the coordination and commissioned manufacturing of GMP-compliant food and cosmetics at our dietary supplement plant.

**SOWA Technical Institution**

3-2-1 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-39-8201
http://www.sunpla.co.jp

Driven by the latest equipment, this R&D and manufacturing base makes “convenient and eco-friendly, highly functional disposable food containers” using the advanced IML (In-Mold Labeling) system technology.

**ANGLER PLAYING CARDS MFG.CO.,LTD**

Kansai Science City Manufacturing and Research Center

8-1-5 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-98-6055
http://www.angelplayingcards.com

ANGEL PLAYING CARDS MFG.CO.,LTD has produced numerous world firsts and unique items. These have now become a standard of the gaming industry, bringing new value to customers and game lovers.

**SOWA Technical Institution KEIHANNA**

SOWA established its own research lab here in Keihanna, the new cultural capital, as a new step in order to enhance research and development of FRP materials and further nurture its capability of R&D. We will continue to commit ourselves to manufacturing of special products born from free ideas and passion.

3-2-24 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL.0774-94-5551
http://www.sowakasei.com

Development of ceramic fiber stones which fiber structure based on nano technology.
Our company manufactures and sells electrochemical measuring instruments, reaction cells and electrodes. We are also engaged in research and development of electrochemical analysis devices.

Seika & Nishi-Kizu District
3-2-30 Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-39-8295
http://www.ec-frontier.co.jp

Keihanna Open Innovation Center (KICK)
We focus on promoting “Open Innovation” in smart-community fields such as energy, health and medical care, food supply, infrastructure, education, and culture. To fulfill this goal, we aim to become a central facility equipped with all MICE functions to host global innovative research and development, as well as facilitating global communication.

9-6 Kizugawadai, Kizugawa-shi, Kyoto / 7-5-1 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-66-7545 FAX. 0774-95-2220
http://kick.kyoto/

SEW-EURODRIVE JAPAN CO., LTD.
We are the Japanese subsidiary of SEW-EURODRIVE, a speed reducer manufacturer leading the world’s motor market. SEW has assembly plants in 48 countries around the world. As a leading reducer manufacturer leading the world’s motor market, SEW has the largest market share in the field of geared motors.

We provide a wide range of speed reducers based on our unique module systems. SEW is striving to produce high-quality products that meet the demands of our customers.

9-1-11 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-2750
http://www.sew-eurodrive.co.jp/

MOLITEC STEEL Co., LTD.
MOLITEC STEEL Co., LTD. Keihanna R&D Center
We work to contribute to society through providing value to our customers through our steel research. This center uses our core technologies such as press processing, spring processing, and heat treatment processing to develop new products and technologies. We also develop and manufacture dies used in the manufacturing department.

9-1-15 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-95-0125
http://molitec.co.jp/

Nidec Center of Industrial Science
In order to accelerate the growth of the NIDEC Group, we promote open innovation of advanced technologies by strengthening manufacturing capabilities and utilizing networks with universities, research institutions and the private sector.

9-9-1 Kizugawadai, Kizugawa-shi, Kyoto
TEL. 0774-81-1111
http://www.nidec.com/ja-ja/

Environmental Research & Solutions Co., Ltd.
Environmental Research & Solutions Co., Ltd. is “a company which conducts comprehensive science-based analysis on the environment” on the foundation of most advanced technologies. We not only provide general analysis but also offer best solutions for a wide range of issues, from contaminations by such chemicals as dioxin and PCB to radioactivity detection and gene analysis.

Kansai Plant / R&D Center
Founded in 1946, we manufacture and sell consumer products. Our main products are a line of over-the-counter medicines called “Seirogan” for gastrointestinal problems and a line of infection control products called “Cleverin” which uses chlorine dioxide. Our business at the Kyoto Plant / R&D Center involves investigating the safety and efficacy of products, developing new items, improving our existing product line, and testing product performance.

1-2-1, Hikaridai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-98-2710
http://www.seirogan.co.jp/

Techno Farm Keihanna
This is the world’s first indoor vertical farm that produces 30,000 heads of lettuce per day using factory automation. This next-generation agricultural production system can produce safe, high-quality lettuce every day regardless of the weather. There is also an R&D facility on-site, which develops advanced agricultural techniques.

7-5-1 Seikadai, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-71-8801
http://www.technofarm.com/en
**Keihanna Science City**

**Area Detailed Map**

**1. Doshisha University (Kyotanabe Campus)**

The Kyotanabe campus is a vast campus of 790,000 square meters spread on a gentle hilly area, where approximately 9,000 people live a student life. As a base for undergraduate studies in science and engineering, we are equipped with state-of-the-art laboratory equipment and facilities as well as information education facilities. We also have fully equipped sports environment from sports stadiums to camping facilities.

1-3 Tataramiyakodani, Kyotanabe-shi, Kyoto
TEL. 0774-65-7010
http://www.doshisha.ac.jp

**2. D-egg Incubation facility launched by Doshisha University**

D-egg is an incubation facility jointly operated by Kyoto Prefecture, the City of Kyotanabe, Doshisha University, and the Organization for Small & Medium Enterprises and Regional Innovation. With three types of rooms (prototype development rooms, experiment laboratory rooms and IT office rooms), the facility allows for a broad range of experimentation, research, and prototyping. Residents receive generous support from the City of Kyotanabe in the form of grants, as well as support for general management from incubation managers.

1 Kodo-Jiizodani, Kyotanabe-shi, Kyoto
TEL. 0774-68-1378
http://www.smrij.go.jp/incubation/id-egg/

**3. Doshisha Women’s College of Liberal Arts (Kyotanabe Campus)**

Opened in 1986, the Kyotanabe Campus is home to four faculties - Faculty of Liberal Arts, Faculty of Contemporary Social Studies, Faculty of Pharmaceutical Sciences, and Faculty of Nursing. Now as a general women’s university with six faculties, eleven departments, one postgraduate certificate program, and five graduate programs across the Kyotanabe and Imadegawa Campuses, Doshisha Women’s College of Liberal Arts is striving for even further growth.

97-1 Minami-Hokotate, Kodo, Kyotanabe-shi, Kyoto
TEL. 0774-65-8411
http://www.dwc.doshisha.ac.jp

**4. Doshisha University (Tatara Campus)**

The Tatara Campus has accommodation facilities for international students and researchers. It is also used for international conferences, exchange programs among international students, Japanese students, teachers, staff, and local residents, as well as for extracurricular education programs.

39-16 Tatara-cho-Hirakawara, Kyotanabe-shi, Kyoto
TEL. 0774-68-1910
http://www.doshisha.ac.jp/tatara

**5. Biotechnology Research Department, Kyoto Prefectural Agriculture, Forestry and Fisheries Technology Center**

With the collaboration of Basic Research Development which develop and explore basic and research-purpose seeds, and the Applied Research Department which works on using these seeds in the development of practical technology research, we aim to foster Kyoto’s sake rice, red beans, and vegetables. We also aim to promote environmentally friendly agricultural technology utilizing micro-organisms (plant vaccines and lactic acid bacteria).

74 Koaza Oji, Oaza Kitanayazuma, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-93-3525
http://www.pref.kyoto.jp/shigenken/

**6. Kyoto Prefectural University Seika Campus**

University Farm, Faculty of Life and Environmental Sciences Cooperation Center with Industry, University and Administration

Kyoto Prefectural University’s Seika Campus consists of “Cooperation Center with Industry, University and Administration,” which is designed to give back to the community by sharing the university’s research outcomes not only with the people of Kyoto but also the people of Japan in general, and a “farm attached to the Faculty of Life and Environmental Sciences,” where students are offered hands-on experience in farming practices while learning from nature. The total site area is approximately 16 ha, or 3.5 times larger than the Tokyo Dome.

The “farm attached to the Faculty of Life and Environmental Sciences” is focused on upgrading the level of education and research. Meanwhile, the “industry-academia-government research facility” seeks to create university-launched venture businesses and new industries, and attract businesses as a new industry-academia-government research base specializing in plant factories, antibody engineering and other disciplines.

74 Oji, Kitanayaduma, Seika-cho, Soraku-gun, Kyoto
TEL. 0774-93-3521
http://cocktail.kpu.ac.jp/agriculturalfarm/


**Keihanna Science City**

**AREA DETAILED MAP**

**Tanabe District / Minami-Tanabe & Komada District**

Keihanna Science City
National Institutes for Quantum and Radiological Science and Technology

The institute promotes advanced photon research focused on highly intense lasers such as the J-KAREN-P laser and the X-ray laser, and also synchrotron radiation research using dedicated beamlines at the SPring-8.

At the Kizu district, based on the world’s top class high peak power laser technology, cutting edge academic researches such as the laser acceleration of ions and electrons have been conducted as well as industrial and medical applications of lasers to create new innovations.

8-1-7 Umemidai, Kizugawa-shi, Kyoto
TEL. 0774-71-3000
http://www.kansai.qst.go.jp

The Kids’ Science Museum of Photons

This is Japan’s first science museum designed around the theme of “light.” You can learn and experience the wonders of light through hands-on exhibits, a full dome video projection theater, crafts and so on.

8-1-6 Umemidai, Kizugawa-shi, Kyoto
TEL. 0774-71-3180
http://www.kansai.qst.go.jp/kids-photon/

MANYO TOOLS CO., LTD

A manufacturer of tool holders catering to various processing work for automobile, motorcycle, ship, and aircraft parts as well as machine tools, we are committed to using our own technology to develop and manufacture tool holders that cannot be made by other companies.

6-4 Kunimidai, Kizugawa-shi, Kyoto
TEL. 0774-66-4246
http://www.manyo-tools.co.jp

Kyoto Press Kogyo K.K.

Our company is engaged not only in the design and manufacture of press dies and the production of press parts but also the manufacture of cutting and machining products by using our metal processing techniques. We are exploring new technologies for metal processing, regardless of whether it is steel or other materials, to support the development of high quality and low priced products from the prototype manufacture to the mass production stage.

8-2-1 Kunimidai, Kizugawa-shi, Kyoto
TEL. 0774-72-3551
http://kyoto-press.co.jp/

Rohto Pharmaceutical Co., Ltd. Rohto Research Village Kyoto

This facility works to strengthen basic technologies in health and beauty care, makes efforts in the advanced field of regenerative medicine, is involved in work on anti-aging and prevention, and fosters collaborative research between scientists domestically and around the globe.

6-5-4 Kunimidai, Kizugawa-shi, Kyoto
TEL. 0774-71-8770
http://www.rohto.co.jp/

TAKAZONO LEAVES CO., LTD

Takazono Leases Co., Ltd. is a special subsidiary of Takazono Co., Ltd. established for the employment of individuals with disabilities. Takazono Leaves prioritizes compassion and consideration for challenged individuals to ensure meaningful opportunities to contribute to society through gainful employment.

8-2-5 Kunimidai, Kizugawa-shi, Kyoto
TEL. 0774-66-2888
http://www.takazono-leaves.co.jp
08 Kyoto Techno Center M-System Co., Ltd.
This center performs type testing of all product models, not only new products but also products that have been redesigned for improvements, etc. Equipped with anechoic chambers and other equipment for conducting 90 kinds of tests, M-System is working to enhance the reliability of products that will be of benefit to the next generation in automated control.
8-2-3 Kunitomidai, Kizugawa-shi, Kyoto
TEL.0774-75-1172
http://www.m-system.co.jp

09 Kyoto Research Center & Factory M-System Co., Ltd.
This is a research and development-oriented industrial facility which develops and manufactures industrial electronic measuring and control equipment. We are equipped with a demonstration facility for central air conditioning using our company’s air conditioner controller as well as the latest production equipment to accommodate production of a wide variety, small volume and short delivery date.
8-2-4 Kunitomidai, Kizugawa-shi, Kyoto
TEL.0774-75-1815
http://www.m-system.co.jp

11 Asahi Printing Co., Ltd. Kyoto Creative Park
Asahi Printing Co., Ltd. manufactures and sells printed packaging materials for pharmaceuticals and cosmetics. At Kyoto Creative Park, we conduct research for and develop new products, which provide our customers with new valued-added features, and the technology and manufacturing methods that realize such features. Kyoto Creative Park also functions as part of Asahi’s manufacturing bases for pharmaceutical packaging materials and contributes to faster delivery to our customers in East Asia. With the adoption of the cutting-edge manufacturing lines and production control system as well as the security system, the manufacturing environment of Kyoto Creative Park is established in high quality.
6-3-1 Kunitomidai, Kizugawa-Shi, Kyoto
TEL.0774-75-1911
http://www.asahi-pp.co.jp/

12 Experimental Farm, Graduate School of Agriculture, Kyoto University
The Kyoto University affiliated farm spans 24.6ha and uses brand new facilities and equipment to carry out agricultural studies and research, as well as the production of agricultural products. It also operates as a demonstration base for the development of next-generation agricultural technologies that will provide for a bountiful future, and is assembled as a Green Energy Farm which makes use of renewable energies in the production of these products.
4-2-1 Shiyoryamadai, Kizugawa-shi, Kyoto
TEL.0774-94-6405
http://www.farm.kais.kyoto-u.ac.jp/

15 SEIWA INDUSTRY CO.,LTD. KIZUGAWA ECT CENTER
At Kizugawa ECT Center, we manufacture cables for batteries of construction machinery makers and agricultural machinery manufacturers. With our own technology and manufacturing method to cope with multi-item small lot production, we achieve high quality and high performance, as well as guaranteed delivery time, with excellent reviews from our customers.
8-2-1 Umemidai, Kizugawa-Shi, Kyoto
TEL.0774-74-8573–4
http://www.seiwa-cj.co.jp

10 Technical Laboratory Mizuho Co., Ltd.
Mizuho Co., Ltd. has engaged in the manufacturing, sales, and development of grindstones for precision sharpening since its foundation in 1930. In order to satisfy the needs for more precise, more efficient products, we develop monoparticle diamond grindstones and CBN grinding stones, using the cutting-edge evaluation machine at Mizuho Technical Laboratory. We are also developing a grindstone that enables nano-level or finer mirror surface finishing.
7-30-1 Kunitomidai, Kizugawa-shi, Kyoto
TEL.0774-66-1141
http://www.kk-mizuho.jp

13 Japan Juice Co., Ltd. Kyoto south center
Our company processes fruits from all across Japan and works on the development of new products. Operating under a philosophy of continuing to provide delicious foods, we aim to be a company that can contribute to and be an integral part of agricultural activities.
8-3 Kunitomidai, Kizugawa-shi, Kyoto
TEL.0774-72-2366
http://www.japan-juice.co.jp/

14 Marutaka Co., Ltd.
We deal in various products related to the distribution and sale of rice, mainly the packaging materials (rice packages). Under the basic policy of “SHAPING YOUR NEEDS, CREATE YOUR DREAMS”, we design, develop, and sell our own eco-friendly products including the patented “Moterun Pack (No take-away bags are required)”. We are at the forefront of the rice package industry.
8-1-23 Umemidai, Kizugawa-Shi, Kyoto
TEL.0774-71-8408
http://www.marutaka-pax.co.jp/
**Sekisui House Ltd. Comprehensive Housing R&D Institute**

This institute consists of the “Technology R&D Institute,” which pursues research and development into Sekisui House’s proprietary architectural technologies, as well as the experience-based facilities. “Nattoku Kobo (Studio)” and “Kansai Sumai no Yume Kojo (Dream Factory)” which use human experiences to create the perfect homes, and stand at the front line of home research.

6-6-4 Kabutodai, Kizugawa-shi, Kyoto
TEL.0774-73-1111
http://www.sekisuihouse.com/support/sup01.html

**JEUGIA Culture Center Ecole**

JEUGIA offers various culture classes that view music as culture, and develops software for new music and culture classes. Approximately 110 classes in music and other subjects are offered for small children to seniors.

6-6-3 Kabutodai, Kizugawa-shi, Kyoto
TEL.0774-73-0715
http://culture.jeugia.co.jp/

**Fukujuen CHA Experience Park**

This park is a place where people can meet people, people can meet culture and culture can meet culture, over tea. We would like you to learn even more about the way of tea (Cha), which has been enjoyed and loved by people throughout the world. Enjoy lush green tea gardens and experience a tour of facilities.

3-1-1 Saganakadai, Kizugawa-shi, Kyoto
TEL.0774-73-1200
http://www.fukujuen.com/company/cha.html

**Japan Correspondence Machines and Tools Co., Ltd. Community Palace**

With the theme of “information science to open a bright future,” Community Palace provides training focused on technology for utilizing information science.

3-1-4 Saganakadai, Kizugawa-shi, Kyoto
TEL.0774-34-5988
http://www.nitsuki.co.jp

**Kinden Corporation Kyoto Institute**

Kinden plays a key role as an integrated facility company for energy, environment, communications, and interior at the Kyoto Research Center. Kinden earns its respect and trust through its continuous endeavors in customer satisfaction.

3-1-1 Saganakadai, Kizugawa-shi, Kyoto
TEL.0774-73-0730
http://www.kinden.co.jp

**Nijo Maruhachi Co., Ltd. Nijo Maruhachi Ceremony Research Laboratory**

This lab conducts research into various ceremonies seen in human life from multifaceted perspectives, and develops and disseminates information on products and designs using traditional techniques handed down in Kyoto.

3-1-5 Saganakadai, Kizugawa-shi, Kyoto
TEL.0774-73-1000
http://www.nijo.co.jp

**Environment Business Headquarters Business &Product Development Division Hachiozen Corporation**

With the goal of establishing a recycling-based society, our business operations focus on the environment and green energy, the improvement of social infrastructure, and disaster prevention. This office serves as our development base for new technology, mainly for sludge treatment centers and sewer systems, to realize our goal of creating a comfortable water environment.

9-1 Saganakadai, Kizugawa-shi, Kyoto
TEL.0774-71-8745
http://www.hitachizosen.co.jp

**Nara Hokufu Hall Civic Cultural Hall**

A variety of cultural projects such as lectures and concerts for all generations are held at the municipal culture hall located on the 3rd floor, with the aim of promoting culture, the arts, social exchange, and a stronger local community.

1-1-4 Ukyo, Nara-shi, Nara (Hokufu Hall 3F)
TEL.0742-71-5747 (Municipal culture hall)
http://www.hokubu-hall.city.nara.nara.jp
Daiwa House Industry Central Research Laboratory

To create better communities and living environments for a brighter future, Daiwa House Industry Co., Ltd. Central Research Laboratory R&D seeks to identify solutions in important areas such as “safety and security,” “speedy building inspection,” “welfare,” “environment,” “health,” “telecommunication,” and “agriculture.” At the exhibition and visitor facility, we show the history of the company’s technical development and our vision for the future.

6-6-2 Sakyo, Nara-shi, Nara
TEL.0742-70-2111
http://www.daiwahouse.co.jp/lab

Nanto Economic Research Institute

A regional think-tank established by Nanto Bank. It is engaged in the study of local economies, industry trends, and business management, and providing study results to various quarters, as well as holding seminars, employee training, and business management consultation at the hands of specialized staff.

6-5-4 Sakyo, Nara-shi, Nara
TEL.0742-72-0771
http://www.nantoeri.or.jp

Osaka Reiken Co., Ltd. Narayama R&D Center

This R&D Center is dedicated to the self-developed “PET resin solid state polymerization system,” and temperature control technology for useful resource recycling. Their operations include degree of polymerization testing, analysis and data collection necessary for recycled products.

6-6-5 Sakyo, Nara-shi, Nara
TEL.0742-70-5110
http://www.reiken.co.jp

ATOUN Inc.

With our wearable robots such as powered wear and powered suits, we’re striving to create a society with more power and fewer barriers, where all work regardless of age or gender. We’re investing our time and resources to create and expanding the market of power assist robots, with the slogan “Wear a robot that moves with you in mental and physical harmony.

6-5-2 Sakyo, Nara-shi, Nara
TEL.0742-71-1878
http://atoun.co.jp/

Nitta Corporation Narayama Training Institute

As a power transmissions and conveyance industrial parts manufacturer, Nitta created Japan’s first leather power transmitting belt in 1888. Since then Nitta has expanded to offer industrial transmission and transport belts, resin hoses and tubes, AC filters, mechatronics, sensor products and more, meeting the needs of the times.

6-5-6 Sakyo, Nara-shi, Nara
TEL.06-6563-1211
https://www.nitta.co.jp

Icom Inc. Narayama Research Institute

We conduct research and development of the radios and wireless application equipment manufactured and sold by our company, various wireless communication systems, digital communication systems and wireless response systems.

6-5-7 Sakyo, Nara-shi, Nara
TEL.0742-71-2911
http://www.icom.co.jp

Osaka Prefectural Kitaosaka Advanced Vocational Training Center

This is a vocational training facility for human resources development for industries in Osaka. We have eight training courses of machinery, control and construction for job seekers. As for vocational training for the employed, we also offer companies technological courses such as new employee training and skill training. We also run a human resources development center that lends a facility for skill testing and technical training.

2-11-40 Tsuyayamate, Hirakata-shi, Osaka
TEL.072-808-2151
http://www.pref.osaka.lg.jp/tc-kiosaka/top/index.html

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TEL.072-808-2151
http://www.pref.osaka.lg.jp/tc-kiosaka/top/index.html

AREA DETAILED MAP

Himuro & Tsuda District

Keihanna Science City
### 02 Yoshizumi Industry Corporation
**Head office & factory**

We develop and sell various types of food slicers with the motto of "cutting various ingredients more practically and more beautifully." In recent years we have also been focusing on developing food processing machines to be used for such purposes as preparation, washing and drying, and offer them as systematic sets.

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<th>Address</th>
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<tbody>
<tr>
<td>2-1-1 Tsudayamate, Hirakata-shi, Osaka</td>
<td>072-808-3003</td>
<td><a href="http://www.yoshizumi.com">http://www.yoshizumi.com</a></td>
</tr>
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</table>

![Super Fishmonger](image)

### 05 Cathy Chemical Industry Co., Ltd.
**Cathy Technical Center**

Cathy is a developer and manufacturer of cosmetics, quasi-drug products and new technologies. Having earned a solid reputation for highly functional, safe cosmetics for 60 years since its foundation, Cathy works to further develop new materials and technologies and offer quality products in the pursuit of beautiful skin.

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<tbody>
<tr>
<td>2-4-1 Tsudayamate, Hirakata-shi, Osaka</td>
<td>072-896-1001</td>
<td><a href="http://www.cathy.co.jp">http://www.cathy.co.jp</a></td>
</tr>
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</table>

### 06 Nihon Inverter Corporation

We are a manufacturer of drive inverters. Especially skilled in the manufacturing of brushless motors, while it was said that microcomputers could only host 50 thousand rotations, our analog production methods allowed us to achieve more than 200 thousand high speed rotations.

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<tr>
<td>2-6-5 Tsudayamate, Hirakata-shi, Osaka</td>
<td>072-897-6210</td>
<td><a href="http://www.tsuda-science/enterprize/nic.html">http://www.tsuda-science/enterprize/nic.html</a></td>
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### 08 Institute of Free Electron Laser
**Graduate School of Engineering, Osaka University**

This R&D facility has a high-intensity picosecond pulse laser that ranges from the visible to the far infrared region. It is built with a combination of a 55MeV electronic linear accelerator and a variety of wigglers (radiant emitter). The operation of the equipment is currently suspended, but is planned to resume in the near future.

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<tr>
<td>2-9-5 Tsudayamate, Hirakata-shi, Osaka</td>
<td>072-897-6410</td>
<td><a href="http://www.fel.eng.osaka-u.ac.jp">http://www.fel.eng.osaka-u.ac.jp</a></td>
</tr>
</tbody>
</table>

### 09 Sakamoto Seiki Co., Ltd.

We provide a set of services from material procurement for internal piping of water heaters, gas stoves and kerosene stoves, to end shaping, bending, joint welding, leakage inspection, and delivery. Materials: copper, aluminum, brass, stainless steel, iron, and more.

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### 10 Morishita Jintan Co., Ltd.
**Osaka Techno Center**

Equipped with laboratories and experimental facilities, Osaka Techno Center plays a central role in the research and development of new materials, capsules, and other products. The center also serves as a core plant for the production of JINTAN and the filling and packaging of our products.

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<tr>
<td>2-11-1 Tsudayamate, Hirakata-shi, Osaka</td>
<td>072-800-1040</td>
<td><a href="http://www.jintan.co.jp">http://www.jintan.co.jp</a></td>
</tr>
</tbody>
</table>

### 11 Ion Technology Center Co., Ltd.

Ion Technology Center Co., Ltd. is a professional group that offers consulting and technical development support in research and development, focusing on entrusted services of ion implantation and physical analysis. As a creative laboratory of the times, equipped with our own technology and equipment, we aim to be a superb partner of companies and university researchers.

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<tr>
<td>2-8-1 Tsudayamate, Hirakata-shi, Osaka</td>
<td>072-858-6691</td>
<td><a href="http://www.ionic.co.jp">http://www.ionic.co.jp</a></td>
</tr>
</tbody>
</table>

### 12 Takazono Corporation
**Takazono Technology Incorporated**

Our company works as a research and development company in the top class drug-packaging manufacturer Takazono Group. We are responsible for developing hardware and software of medical devices and related equipment, providing products to the domestic and overseas markets.

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<tr>
<td>2-8-1 Tsudayamate, Hirakata-shi, Osaka</td>
<td>072-808-0200</td>
<td><a href="http://www.takazonotechnology.co.jp">http://www.takazonotechnology.co.jp</a></td>
</tr>
</tbody>
</table>

### 13 Shinwa Precision Machinery Co., Ltd.

We are mainly engaged in machining and assembly of precision hydraulic and marine diesel engine parts. We set up a factory in Vietnam for further growth and development under a management system which can create high value-added products with customer trust, reliability and satisfaction set as our motto.

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<td>2-7-1 Tsudayamate, Hirakata-shi, Osaka</td>
<td>072-808-5111</td>
<td><a href="http://www.shinwapm.co.jp">http://www.shinwapm.co.jp</a></td>
</tr>
</tbody>
</table>
14 Ueda Industry Co., Ltd.
We manufacture press works and mold designs for bicycle parts, light electrical appliance parts and all other parts.

2-2-20 Tsudayamate, Hirakata-shi, Osaka
TEL. 072-808-3800
http://www.uedaindustry.co.jp

15 SAWA CORPORATION
With ultrasonic science as our core technology, we develop and propose products which meet customers' requirements. We mainly handle development, manufacture and sales of metal mask cleaning devices used for cream solder in the SMT board mounting process, cleaning devices of metal masks and mesh screens used in the process of manufacturing electronic components and semiconductors, and cleaning devices of gravure cylinders used in package printing.

2-17-1 Tsudayamate, Hirakata-shi, Osaka
TEL. 072-859-8800
http://www.sawa-corp.co.jp

16 Seiwa Optical Co., Ltd.
Kansai Main Office/Hirakata Development Center
We utilize optical technology for industrial facilities such as manufacturing devices for semiconductors and FPDs, and develop and manufacture products that are ahead of the times.
We manufacture products under a comprehensive management system from consultation on product specifications to development, manufacturing and quality control, to meet the customer needs.

2-17-10 Tsudayamate, Hirakata-shi, Osaka
TEL. 072-808-0550
http://www.seiwaopt.co.jp

17 ASKK Co., Ltd.
-Processing of metal-resin prototype parts
-Processing of a wide variety, small lot of precision parts
-Short delivery processing
-Design, processing, assembly and sales of wire stripping machines for recycling

2-18-1 Tsudayamate, Hirakata-shi, Osaka
TEL. 072-808-5555
http://www.askk.co.jp

18 Kitamura Co., Ltd.
We manufacture diesel engine parts for ships, construction equipment, hydraulic equipment parts, and materials for other various mechanical parts. We cover production of everything from cans to machines.

2-19-1 Tsudayamate, Hirakata-shi, Osaka
TEL. 072-808-5811
http://www.kitamura-iron.co.jp

19 M System Co., Ltd.
Designing, manufacturing, sales and import/export of machine tools, robot systems and peripheral equipment.
Manufacturing, sales and import/export of metal machine tools, metal machine tool parts and accessories.
Design, production, sales and import/export of fixtures.

2-19-10 Tsudayamate, Hirakata-shi, Osaka
TEL. 072-897-3010
http://m-sys-corp.jp/

20 Sakamoto Sekkei Technical Development Lab.
We mainly design, collect data, work on modeling, numerical control, and foam profiling of press molds for automobiles. We also research, develop, manufacture and sell medical devices, and are engaged in activities to promote local businesses using local mascot characters in cooperation with the Kansai Creator’s Group (SSTG) that promotes industry-academia-public partnership.

2-20-1 Tsudayamate, Hirakata-shi, Osaka
TEL. 072-897-5311
http://www.s-sst.com

21 Hirakata Giken, Inc.
We have been engaged in mechanical design and manufacture since the establishment of our company in 1972. In 1965 we developed and put on the market a brand-new anti-vibration material Non-Bren, which can also be used as shock absorbing material and earthquake resistant fixing material. Our own branded product, the Non-Bren is employed for underfloor soundproofing and anti-vibration on the JR Shinkansen trains.

2-20-10 Tsudayamate, Hirakata-shi, Osaka
TEL. 072-396-9001
http://www.hirakata-g.co.jp

22 Sansho Co., Ltd.
Research Laboratory
Sansho was founded in 1955 as a trading house specializing in water-soluble natural polymer agents, and has built a strong position in the macromolecular additive field and other domains. In order to provide both products and technical services as the basis of its business, Sansho performs quality tests and research and development of applied technologies in-house.

2-21-1 Tsudayamate, Hirakata-shi, Osaka
TEL. 072-808-0070
http://www.sansho.co.jp
Kiyotaki & Muroike District / Tawara District

01 Midori no Bunkaen (Green Cultural Park)
A rich, green culture garden in the greenery of Kongo Ikoma Kisen Quasi-National Park

Major sports facilities
・17 tennis courts
・Baseball grounds (Hardball: 1, Softball: 1)
・Ball game grounds (Soccer, football and rugby)

Sharp Labor Union Training Center Recreation Center I&I Land
It is a resort accommodation facility that can be used for various occasions such as meetings, training, accommodation, meals, banquets, parties. The types of accommodations vary from single rooms, twin-bedded rooms, rooms for groups and cottages. It is fully equipped with a hall, meeting/training room, restaurant and banquet hall.

Tawara District

02 Osaka Civic Forest (Muroike Park)
Established as a memorial for the centenary of the establishment of the Osaka prefectural government, it is a natural park facility located near Kongo Ikoma Kisen Quasi-National Park where visitors can enjoy nature and the forest.

Mori no Kosakukan (Woodwork activity center)
Visitors can enjoy hands-on exhibits for learning about nature, do woodwork using various materials and observe insects, birds and plants that inhabit Muroike Pond so as to learn how the living world works.

Forest Treasure Island Park
A park equipped with a 54 m-long suspension bridge and a picture-book fairy tale land (clock tower, wooden train, etc.).

Waterside Natural Park
This natural park provides a 1.6 km family trail that is ideal for viewing aquatic creatures or just basking in the woods, and a 3.2 km nature trail for enjoying seasonal flowers and wild birds.

03 Osaka Electro-Communication University (Shijinawate Campus)
The Shijinawate campus includes Faculty of Biomedical Engineering and Faculty of Information Science and Arts. Faculty of Biomedical Engineering trains clinical engineers, physical therapists, and sports coaches with specialized knowledge of the medical field. In addition to Department of Computer Science and the Department of Digital Games, the Department of Games and Media will be newly established at Faculty of Information Science and Arts in fiscal 2019, with the aim of developing human resources who can work in many areas in the digital industry. We will make greater efforts to foster talents that can satisfy various needs of society.

04 Japan Speed Shore Co., Ltd. Headquarters and Training Center
A training facility for various types of earth-retaining and laser equipment for construction. This facility is a blend of Japanese- and Western-style architecture. It combines a turbine roof, which evokes images of the neighboring Nara district, and light brown tile-clad exterior walls. It has a dry landscape garden created with white sands and arranged stones in karesansui style that offers a magnificent view with the borrowed background scenery of the Ikoma Mountains.

05 Kisaichi Sta.
Mori no Kosakukan (Woodwork activity center)
Hanna Road
Shiraniwadai
in the woods, and a 3.2 km nature trail for enjoying seasonal flowers and wild birds. Waterside Natural Park

06 Waterside Natural Park
This natural park provides a 1.6 km family trail that is ideal for viewing aquatic creatures or just basking in the woods, and a 3.2 km nature trail for enjoying seasonal flowers and wild birds.

SEI Ikoma Seminar House
This facility contains large training rooms and lodging facilities available for corporate training programs and private social gatherings.

Nan-jo Lodge (General Foundation for Nan-jo Shogakukai Youth Exchange Center)
This facility is available for nature-friendly activities for the youth who carry our future, through camps, training and meetings. There are six guest rooms, a dining room, kitchen and shower room and can accommodate approximately 40 people.

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This natural park provides a 1.6 km family trail that is ideal for viewing aquatic creatures or just basking in the woods, and a 3.2 km nature trail for enjoying seasonal flowers and wild birds.
Heijo Palace was the political and administrative center of the Japanese capital city of Heijo-kyo during the Nara period. It contained the Imperial Audience Hall, where the Emperor would attend state ceremonies, the Inner Palace, which was the Emperor’s residential compound, the Chodo-in, which functioned as a place for government affairs and banquets, and many other administrative buildings, where hundreds of people worked.

In March 2018, the area around the Suzaku Gate was named Suzaku-mon Hiroba, featuring a café, restaurant, a Nara specialty product store, and the Heijo Palace Guidance Center. With the bustle of 1,300 years ago revived, the area has a lot to offer.

Major facilities open to public

**Suzaku Gate**
The restored front gate of the Heijo Palace that opens toward Suzaku Oji Avenue.

**Daigokuden (First phase)**
The restored Daigokuden, the central building of the Heijo Palace. The interior is also open to public.

**Excavation Site Exhibition Hall**
Ruins unearthed in excavation work are exhibited as they were found.

**Nara Palace Site Museum**
Results of the excavation and research done by the Nara National Research Institute for Cultural Properties are exhibited in an easy-to-understand way.

**Suzaku-mon Hiroba Square**

- **Tempyo Miharashi-kan (Observation Deck)**
  This facility has a rest place, an observation deck, and a virtual reality theater. It also serves as a starting point of a jogging or cycling tour around the park.

- **Tempyo Mitsuki-kan (Shops)**
  This is where visitors can get tourist information about Nara prefecture. Specialty goods of Nara prefecture and products associated with Heijo-kyo capital can be purchased here.

- **Tempyo Umasaki-kan (Restaurant and Cafe)**
  Visitors can relax at the café or the restaurant while enjoying the scenery of the park. There is a section where visitors can learn about the history of Kentoush Ship.

- **Tempyo Tsudoi-kan (Information)**
  This facility provides a meeting place for group tours, including school trips. Here visitors can get information about the facilities in the park.

- **Heijokyu Izanai-kan (Guidance Center)**
  Heijokyu Izanai-kan (Guidance Center) offers information on must-see sites at Heijo Palace Historical Park, exhibitions of the old Heijo Palace, its appearance, the lifestyles of people living at that time, and explanations about excavated artifacts to help visitors fully appreciate the value of this ancient palace.

- **Suzaku-oji and Nijo-oji**
The main streets of the Heijo-kyo capital. Suzaku-oji and Nijo-oji have been restored and arranged to re-create the atmosphere of the Heijo-kyo capital that thrived in the Nara period.
In addition to the existing disciplines of information, biotechnology and creation of materials, we create the research results of international standards that will in turn create the next generation’s society through active commitment to combined domains. With the advanced education based on those achievements, we can cultivate personnel who will challenge new technologies with higher aspirations as well as researchers who play an instructive role in the international society, which contributes to the progress of technology and growth of society.

8916-5 Takayama-cho, Ikoma-shi, Nara
TEL. 0743-72-5111
http://www.naist.jp/

This activity base is operated by the Foundation for Nara Institute of Science and Technology so as to provide assistance to NAIST, industry-academia cooperation and regional interactions. It also has offices for rent, residence for researchers, a restaurant and other facilities.

8916-12 Takayama-cho, Ikoma-shi, Nara
TEL. 0743-72-5810
http://www.science-plaza.or.jp

Our company serves as a production and research/design/development of the press dies and plastic molds. We manufacture electric connection parts used for indoor wiring, electric vehicles, LED lighting, solar panels, and many other products.

8916-18 Takayama-cho, Ikoma-shi, Nara
TEL. 0743-70-1651

This garden was developed to familiarize people at large with the beauty and shape of tea utensils – tea scoops including Takayama tea whisks with a 500-year history, ladles, vases and incense containers – and knitting needles. It was opened to promote bamboo products, the traditional industry of Ikoma City, and increase the level of culture and education in the area. In the beautiful garden, you will also find a biotope with some 50 kinds of bamboos, a museum (Japanese-style room, training room and exhibition room) and the Chikubu tea house.

3440 Takayama-cho, Ikoma-shi, Nara
TEL. 0743-79-3344
http://www1.kcn.ne.jp/~takayama/pages/iyoikai.html

We take pride in our motto to be always on the side of our customers. Providing attractive and luxurious packages for cosmetics and other products, we have been creating our corporate value with the goal of 120% customer satisfaction by our distinctive expression techniques and high-quality services. We have established comprehensive production systems by introducing most advanced facilities and have received highest appreciation and trust by quickly and appropriately responding to demanding customers.

8916-15 Takayama-cho, Ikoma-shi, Nara
TEL. 0743-71-3039
http://ue6.jp

We develop technology and devices to form Carbon Fiber Reinforced Plastic (CFRP), often used in aircrafts, and manufacture autoclaves for molding CFRP. We also develop, design and manufacture heat-treatment systems to meet the needs of various industries.

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Access Map

Road Access Map

Railroad Access Map

Keihanna Science City
Public Foundation of Kansai Research Institute
Kansai Science City Construction Promotion Conference

Laboratory Wing 3F, Keihanna Plaza (Keihanna Science City)
1-7 Hikaridai, Seika-cho, Soraku-gun, Kyoto 619-0237
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