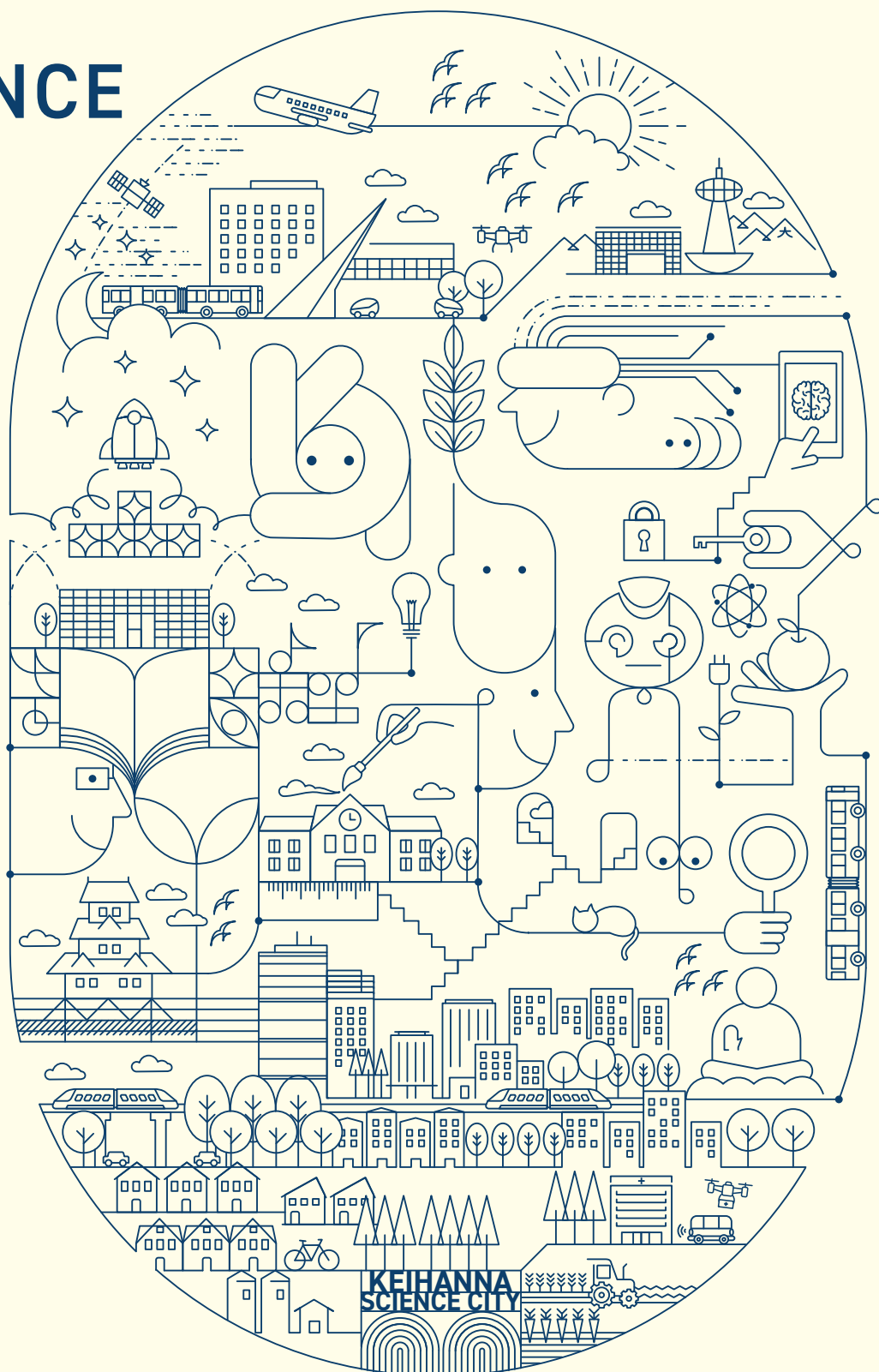


# KEI HAN NA SCIENCE CITY

A Place Where the Future Is Born



Keihanna Science City

# What is Keihanna Science City?

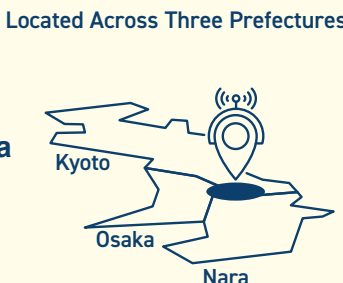
## Overview

Turning Research  
into Real-world Implementation



## Location

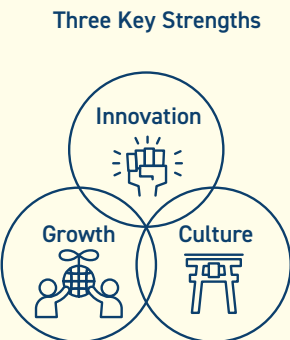
Located Across Kyoto, Osaka and Nara  
Nestled in the Keihanna Hills



## Strengths

### Three Key Strengths

- A Place for Innovation
- A City that Nurtures People
- Culture in Harmony



## Vision

### Three Visions for the Future

- Innovation City
- Talent Development City
- Co-creation City



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A Science City Where Learning and Co-creation  
Thrive through Cross-sector Collaboration

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- Empathy through Competition, Innovation through Demonstration Projects - Avatar Challenge -
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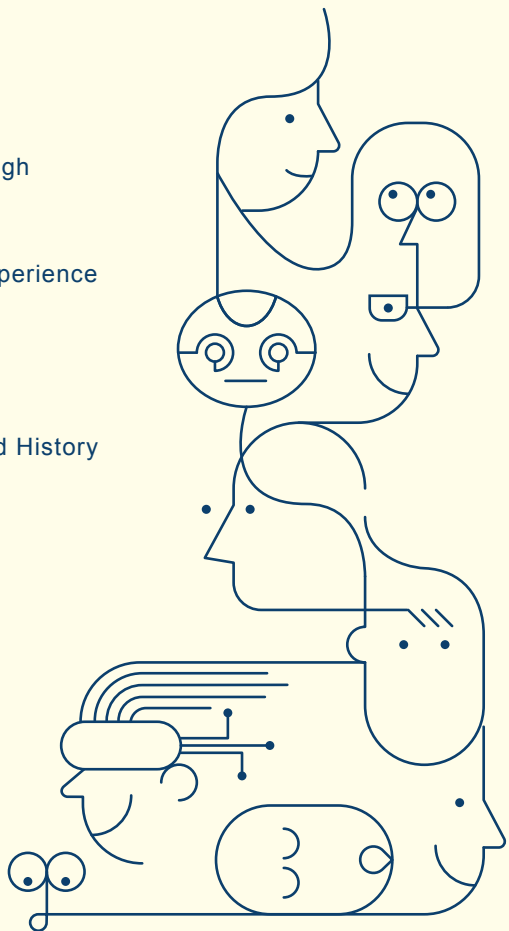
### 3. A City Where Culture Lives On

- Urban Environment in Harmony with Nature and History
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### A Vision that Sparked a Science City

In 1972, *The Limits to Growth*, a report published by the Club of Rome, warned of global challenges such as resource depletion, environmental pollution and widening disparities between developed and developing countries, drawing worldwide attention.

Inspired by these issues, Dr.Azuma Okuda, former President of Kyoto University, proposed the creation of a new academic research city based on the vision of "creating a new global civilization that contributes to the greater well-being of humanity".

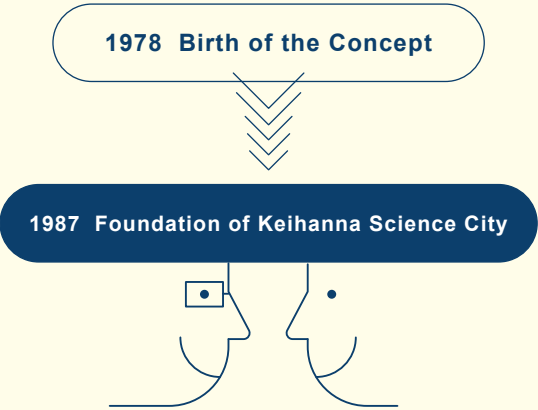
In 1978, scholars and university leaders across the Kansai region established the Kansai Science City Study Group (commonly known as the Okuda Committee) to develop this vision through discussions on the concentration of universities and research institutes.

In 1980, the proposal was integrated with the New Kyoto National Cultural City Concept advocated by cultural anthropologist Dr.Tadao Umesao, evolving into the concept of a Cultural and Academic Research City, which was later adopted as a national development project.

Following the enactment of the Act on the Construction of Kansai Science City in 1987, Keihanna Science City was established across the gently rolling hills spanning Kyoto, Osaka and Nara Prefectures.

Today, the city is home to approximately 160 research institutes and companies, with more than 10,000 researchers and professionals working in the area.

Through close collaboration with local communities, Keihanna promotes the real-world implementation of advanced technologies including information, communication technologies and next-generation energy systems and creates models for future society.



### Recommendations of the Okuda Committee

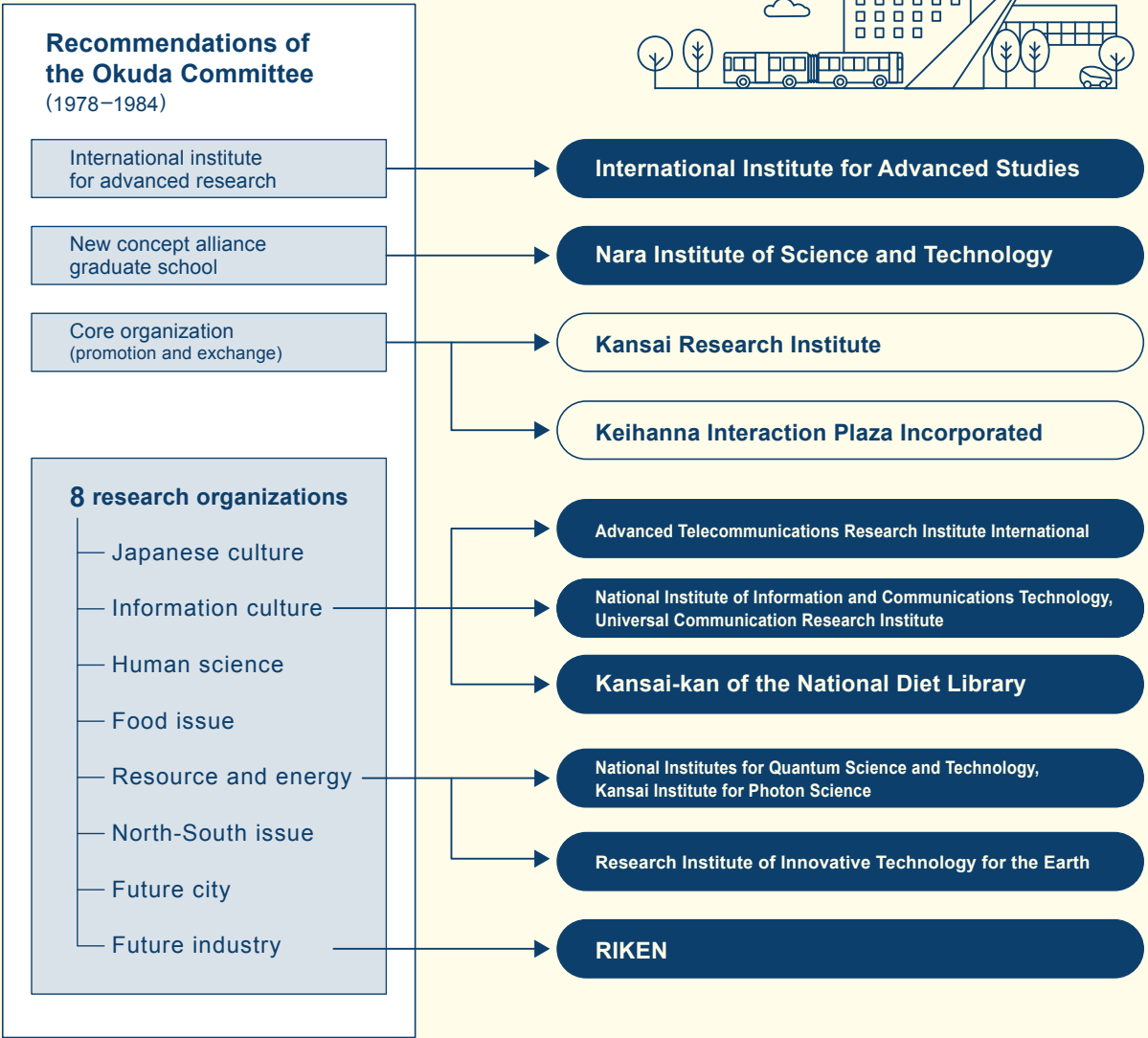
#### Purpose and Vision

- Creating a new hub for culture, education and research
- Contributing to the advancement of culture, academic research and the economy in Japan and around the world
- Building a city of knowledge that shapes the future

*Based on the Basic Policy for the Construction of Kansai Science City, adopted on September 30, 1987.*

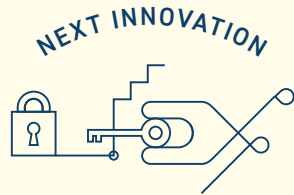
Establishing new academic and research institutionsand creating an integrated city  
for education and research to address the challenges facing humanity

### From Vision to Reality





# The Core Institutions in Keihanna Science City



## Core Institution 01

### International Institute for Advanced Studies (IIAS)

Established:1984   Opened:1993

Guided by its founding philosophy—"Uncovering what must be studied for the future and happiness of humanity"—IIAS conducts issue-oriented fundamental research that explores the future of culture, science and technology in the 21st century. The institute seeks to anticipate global challenges and develop solutions that contribute to a sustainable society.

#### Building Bridges Beyond 2030



## Core Institution 02

### Nara Institute of Science and Technology (NAIST)

Established and Opened:1991

As Japan's national graduate university without undergraduate programs, NAIST is dedicated to pioneering research and educating the next generation of scientists. With strengths in Information Science, Biological Science, and Materials Science, the university fosters interdisciplinary collaboration and brings together students and researchers from across Japan and around the world.

#### A Leading Graduate University for Advanced Science



## Core Institution 03

### Advanced Telecommunications Research Institute International (ATR)

Established:1986   Opened:1989

A global challenging leader in R&D with deep roots in Keihanna Science City, ATR is an independent research institute with a history of supporting government and industry. For almost 40 years, ATR has collaborated across scientific and technical disciplines to discover and develop pioneering products and technologies and bring innovations and ideas to society.

Focus areas include brain information science, deep interaction science, and wireless and communications technology.



Experiments are supported by JST Moonshot R&D Program, JPMJMS2011.

## Core Institution 04

### National Institute of Information and Communications Technology (NICT) Universal Communication Research Institute (UCRI)

Established:1984   Opened:1989

NICT aims to realize universal communication by developing AI technologies that overcome barriers in language, culture, context, physical space and the divide between the real and virtual worlds.

Research Fields:  
Multilingual AI / Speech Recognition



## Core Institution 05

### Kansai-kan of the National Diet Library

Opened:2002

The Kansai-kan houses extensive collections of books, journals, newspapers, databases and digital resources from Japan and around the world. Serving as a key library for the information age, it provides advanced research services while supporting new research and discoveries by preserving and sharing humanity's accumulated knowledge.

Foundations of knowledge that support  
research and creative activities



## Core Institution 06

### Research Institute of Innovative Technology for the Earth (RITE)

Established:1990   Opened:1993

RITE serves as a Center of Excellence dedicated to tackling global warming through R&D in Carbon dioxide Capture, Utilization and Storage (CCUS), Biomanufacturing and Direct Air Capture technologies. In addition, through research on policies to mitigate global warming, RITE contributes to a sustainable society through innovative energy and environmental technologies.

Research Fields : CCUS / Biomanufacturing /  
Global Warming Mitigation Scenarios



## Core Institution 07

### National Institutes for Quantum Science and Technology (QST) Kansai Institute for Photon Science

Established:2016

Building on world-leading laser technologies, QST advances quantum science and its practical applications. Research includes laser accelerators, non-invasive glucose sensors and infrastructure inspection technologies, while promoting the broader understanding of quantum science.

Research Fields: Ultra-high-intensity Lasers /  
Ultrafast Quantum Science /  
Synchrotron Radiation Science



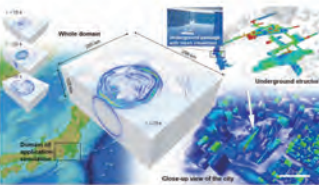
## Core Institution 08

### RIKEN

Established:1917

Japan's leading national comprehensive research institute and is renowned for high-quality research in a diverse range of scientific disciplines. At Keihanna, RIKEN's research focuses on the development of fundamental AI technologies for solving social issues, promoting a robotics project for a future society where humans and AI/robots can coexist flexibly, and disease modeling and drug discovery using iPS cells.

Research Fields: Disaster Resilience Science/  
Guardian Robots/ iPSC-based Drug Discovery  
and Development



A Hybrid Approach Combining Massively Parallel  
Computational Physics Simulation and Data-Driven Learning

## Core Institution 09

### Nara National Research Institute for Cultural Properties

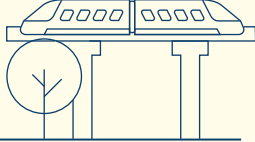
Established:1952

As a core institution for cultural heritage research, the institute advances multidisciplinary research in archaeological, architectural and art historical studies while developing technologies for the conservation and restoration of cultural properties. Its research is highly regarded both in Japan and internationally.

A state-of-the-art center  
for historical and cultural research



# 02 The Present and Future of Keihanna



## A New Stage Begins

Keihanna Science City has been built as a place where culture and science, research and everyday life, and people from diverse backgrounds come together to shape and realize the future of society.

Universities, research institutes, companies and local communities share the same urban space, creating numerous real-world demonstration projects that transform research outcomes into practical solutions for society.

Over the past four decades, Keihanna Science City has steadily evolved through four successive development stages as a national project.

Today, as a Post-Expo City, Keihanna is entering a new phase—from focusing primarily on urban development to expanding the real-world implementation and impact of research outcomes. In 2026, the Fifth-Stage Development Plan was launched, presenting three new visions that will guide the city's next stage of growth.

## Stage Plans that Have Guided Keihanna's Development



## Entering a New Stage for Expanding and Leveraging Research Achievements 2026~

### The 5th Stage Plan ~ A Post-Expo City Keihanna ~



## Promoting the Post-Expo City Initiative

In the *Osaka-Kansai Expo Action Plan*, Keihanna Science City has been designated as a "Post-Expo City." Based on this designation, Keihanna will serve as a city that translates the achievements of Expo 2025 into real-world implementation, contributing to the development of the Kansai region and Japan as a whole. By strengthening wide-ranging collaboration and exchange with other key hubs across the Kansai region, particularly along the east-west corridor linking Yumeshima and Keihanna Science City, Keihanna will play a leading role in shaping the future as a Post-Expo City.

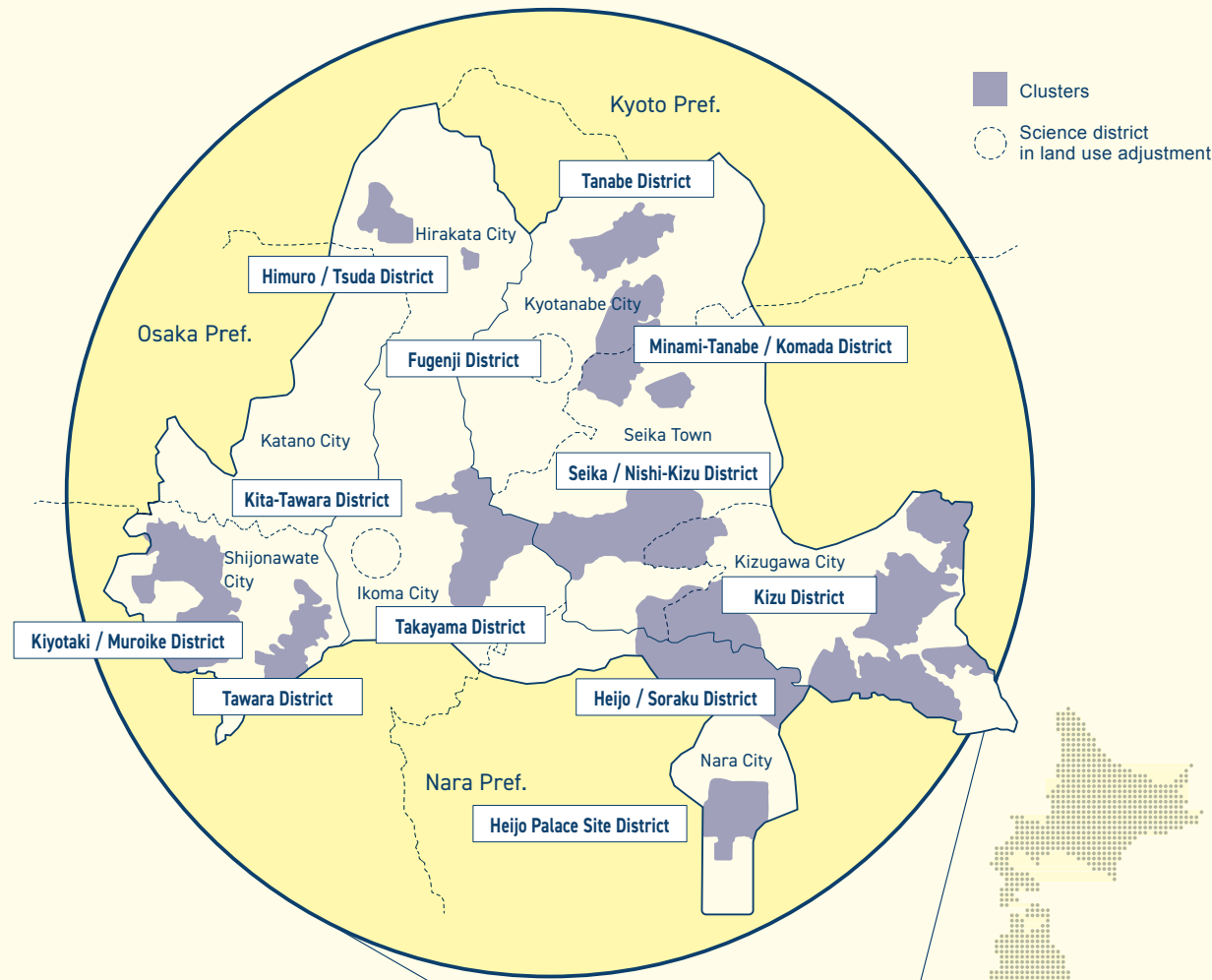
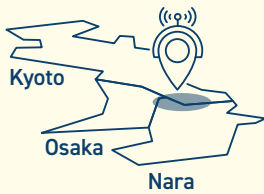


# Overview of Keihanna Science City

Keihanna Science City is a science city being developed across the lush Keihanna Hills, spanning the three prefectures of Kyoto, Osaka and Nara, under the Act on the Construction of Kansai Science City.

The city is located approximately 30 km from the centers of Kyoto and Osaka, and 10 km from central Nara.

Together with Tsukuba Science City in eastern Japan, Keihanna is designated as one of the nation's flagship science city projects. It covers a total area of approximately 15,000 hectares, including 12 Cultural and Academic Research Districts (Clusters) occupying about 3,600 hectares.



## Keihanna Science City at a Glance

Total Area

15,000ha

Cultural and Academic Research Districts

3,600ha (Number of Clusters : 12)

Approximately 60% of the designated research districts have already been developed.

Keihanna Science City

# Key Features

## Public-Private Partnership

The development of Keihanna Science City is based on close collaboration among industry, academia, government and local communities, while making full use of private-sector initiatives.

Each stakeholder contributes its expertise and fulfills its respective role to support the city's sustainable development.

## Cluster-based Development

The city consists of 12 Cultural and Academic Research Districts (Clusters) arranged in a distributed pattern, resembling a bunch of grapes.

This approach preserves the natural environment while maintaining harmony with existing communities and agricultural activities.

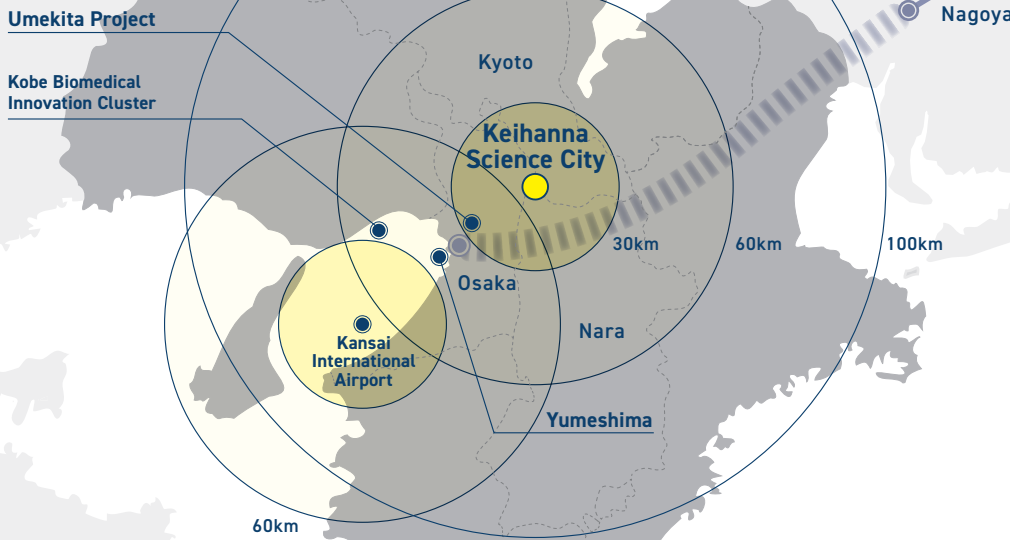
By assigning distinct functions to each district, Keihanna achieves a balanced urban structure.

Development proceeds in phases as infrastructure becomes available, enabling efficient investment and flexible long-term planning.

## Mixed-use development combining academic research facilities and residential neighborhoods

Each cluster combines research facilities with residential neighborhoods, creating a city where research, culture and everyday life coexist.

This integrated urban environment encourages vibrant communities while providing opportunities for residents to participate directly in demonstration projects and the evaluation of new technologies.



## Enhancing Regional Transportation Network

Shin-Meishin Expressway (Under Construction)  
Linear Chuo Shinkansen (Under Planning)

Linear Chuo Shinkansen

Linear Chuo Shinkansen Planned Route  
Source: Prepared based on materials from MLIT

# Keihanna Science City in Numbers

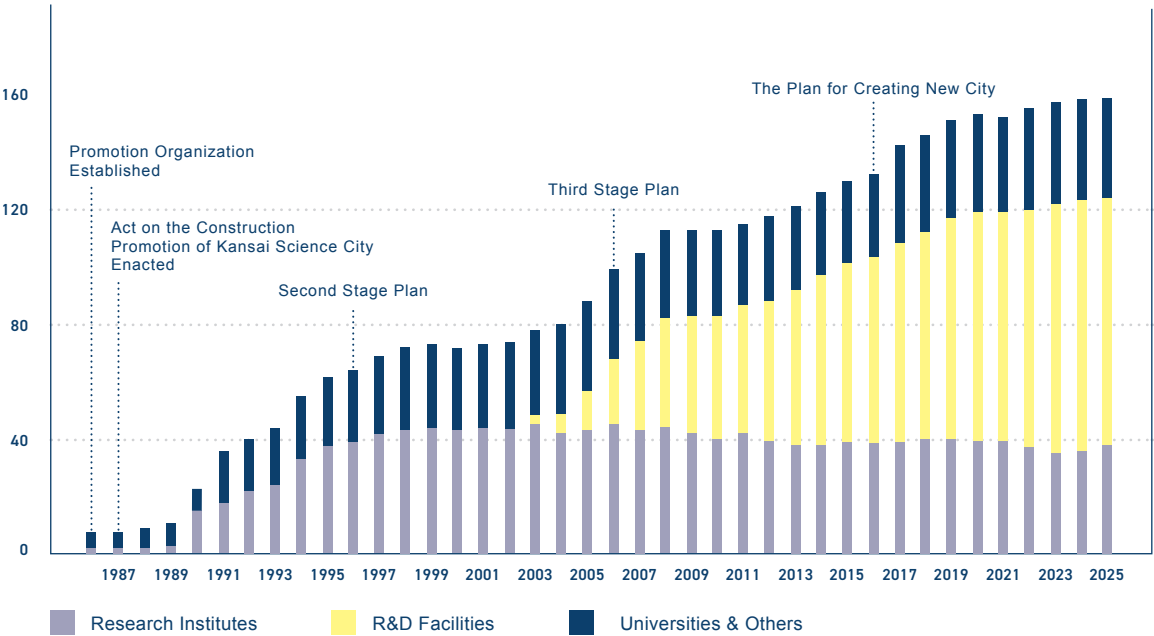
## Achievements and Scale at a Glance

Keihanna Science City is distinguished by both its scale as a carefully planned science city and its open innovation environment, where research outcomes are tested and demonstrated together with local communities.

As of April 1, 2026



## Growth in the Number of Research-related Facilities



## Keihanna Expo 2025

Period : April 13 – October 13, 2025

Theme :

"Contributing to the Future Society – Solutions for the Next Generation"

Festivals :

- Robotics, Avatars & ICT
- Well-being
- Science & Art
- Startups

Keihanna Expo 2025 presented 74 events across the entire Science City.

The Expo welcomed more than 200,000 visitors.

Building on the legacy of Keihanna Expo 2025, Keihanna Science City will continue to promote initiatives toward realizing the vision of a Post-Expo City.



# Carrying Forward the Legacy of Keihanna Expo 2025

A declaration expressing the achievements of Keihanna Expo 2025 and our commitment to the future

## Keihanna Declaration

- Open commons foster encounters, learning, collaboration, and innovation among people from diverse backgrounds, generating new ideas, culture, values, and human talent.
- Continuous innovation and demonstration projects accelerates implementation in society, creating sustainable industries and businesses.
- Diverse wisdom rooted in our rich history and culture is integrated with science and technology to promote human well-being while sharing Keihanna's philosophy and achievements across Japan and the world.
- Everyone can benefit from scientific progress and cultural enrichment while Being inspired and hopeful about the future.
- No one is left behind, enabling all people to enjoy healthy, peaceful and prosperous lives with well-being.

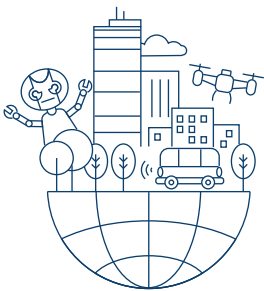
Together, we will continue working to realize this vision.

January 9, 2026  
Keihanna Expo 2025 Steering Committee

## Keihanna MIRAI Festival

One of the greatest legacies of Keihanna Expo 2025 is the network of trust and collaboration built among universities, companies, organizations, governments, and local communities.

Building on this foundation, Keihanna MIRAI Festival promotes numerous events originating from Keihanna Science City under one unified identity, strengthening public outreach and enhancing the realization of the Fifth Stage Plan.



## MIRALULU

### Keihanna Science City Symbol Character MIRALULU



Created to commemorate Keihanna Expo 2025, MIRALULU has become the official symbol character of Keihanna Science City. Its design incorporates the initials of Kyoto (K), Osaka (H), and Nara (N)—the three prefectures that together form the Keihanna region—highlighted in warm colors to represent the sun shining over the area. Following the Expo, MIRALULU continues to serve as the friendly ambassador of Keihanna Science City.



# 03 The Charm of Keihanna

Charm

1

## A Place to Take on New Challenges

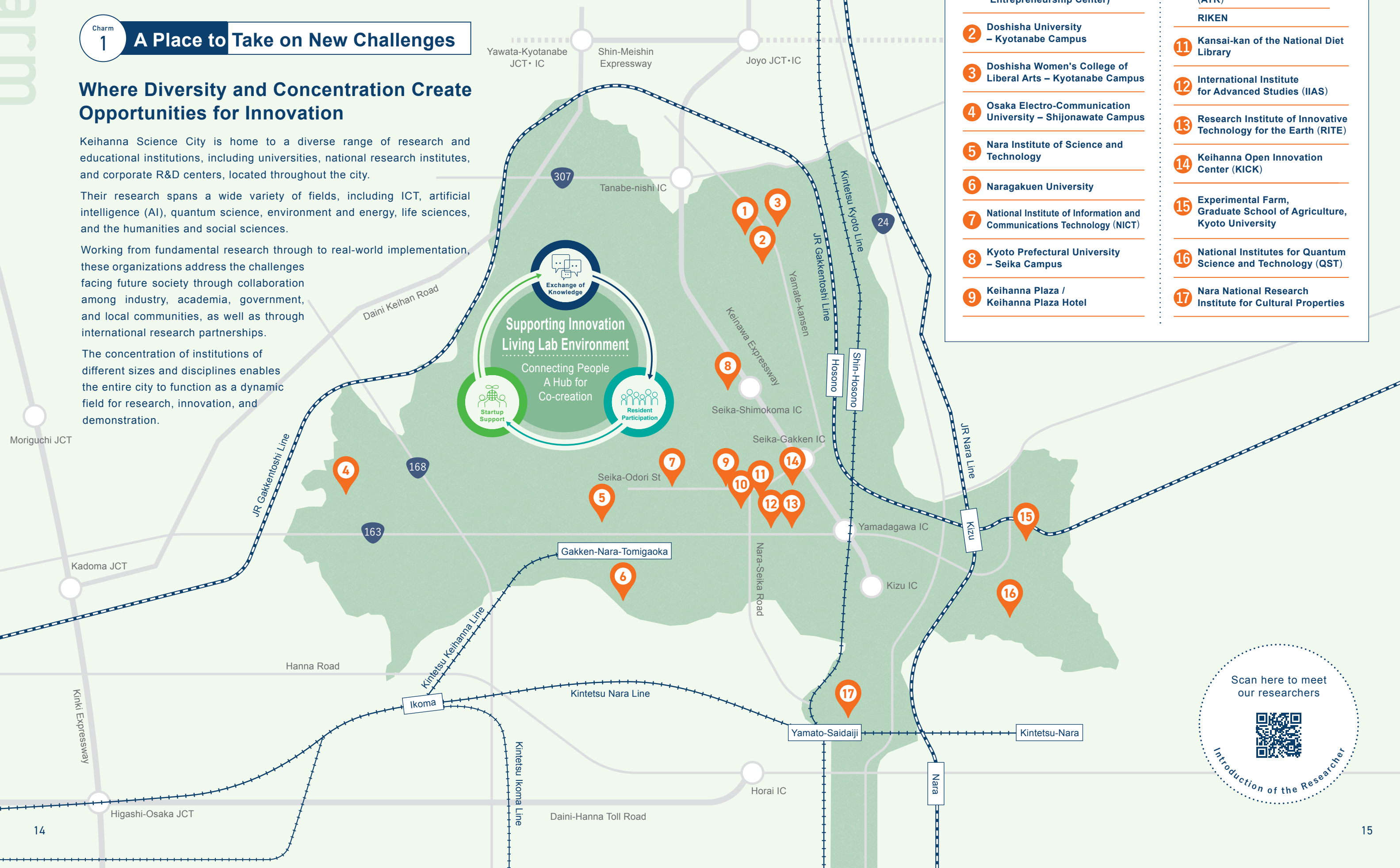
### Where Diversity and Concentration Create Opportunities for Innovation

Keihanna Science City is home to a diverse range of research and educational institutions, including universities, national research institutes, and corporate R&D centers, located throughout the city.

Their research spans a wide variety of fields, including ICT, artificial intelligence (AI), quantum science, environment and energy, life sciences, and the humanities and social sciences.

Working from fundamental research through to real-world implementation, these organizations address the challenges facing future society through collaboration among industry, academia, government, and local communities, as well as through international research partnerships.

The concentration of institutions of different sizes and disciplines enables the entire city to function as a dynamic field for research, innovation, and demonstration.

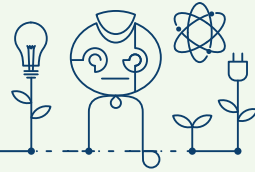


Scan here to meet our researchers



Introduction of the Researcher

## Creating an Innovation Ecosystem through Demonstration Projects and Co-creation



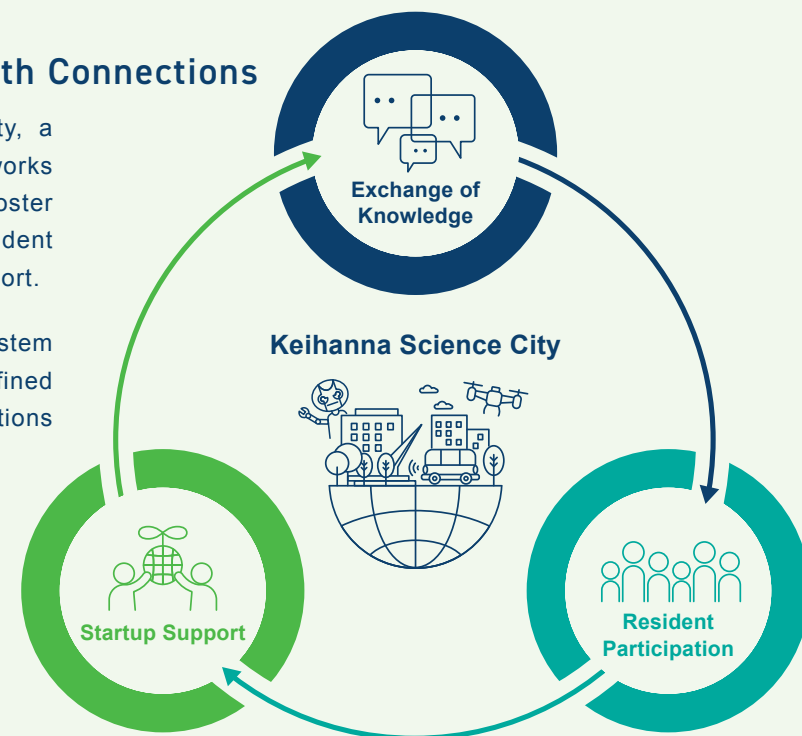
Keihanna Science City has developed the infrastructure and networks that enable knowledge to be created, shared, and translated into real-world implementation.

Through the integrated functions of exchange of knowledge, resident participation, and growth support, the city has established an innovation ecosystem in which research, demonstration, and real-world implementation continuously reinforce one another without becoming disconnected from society.

### Innovation Begins with Connections

Across Keihanna Science City, a wide variety of platforms, networks and support programs foster Exchange of Knowledge, Resident Participation and Startup Support.

Together, they form an ecosystem where new ideas are tested, refined and transformed into innovations that benefit society.



### Keihanna Innovation Hub

The Keihanna Innovation Hub brings together the functions of various support organizations across Keihanna Science City to create added value through collaboration.

Building on the city's strengths in its Living Lab demonstration environments, collaboration among industry, academia, government and local communities, and global partnerships, the Hub promotes innovation by providing comprehensive support for startups. It is the key drivers of future growth.

To help realize the vision of a Post-Expo City, these support functions continue to evolve and expand.



### Keihanna University & Research Institute Co-creation Council



Presidents and directors of 13 universities located across Kyoto, Osaka and Nara, together with leaders of eight national research institutes in Keihanna Science City, meet regularly across institutional and disciplinary boundaries.

The Council promotes dialogue on innovative research for future society, human resource development, and the future of academic, cultural and research hubs.

### Keihanna FoodTech Co-creation Platform



To address global food challenges, the platform promotes FoodTech by combining food science with advanced technologies.

Universities, research institutes, companies and government organizations collaborate through an international network, sharing knowledge and forming research teams to accelerate innovation in food and agriculture.

### Club Keihanna Support Service



Club Keihanna connects the perspectives of residents and consumers with future product development, industrial innovation and community building.

Members participate in questionnaires, user testing and hands-on demonstration projects, providing valuable feedback on technologies and services under development.

Their insights contribute directly to product improvement and the creation of new research themes.

### HITO Experiment Support



HITO Experiment Support provides assistance for human-subject evaluation studies that assess the safety, effectiveness, and usability of products and services.

The program supports demonstration projects and validation studies involving local residents, universities, and research institutions.

These activities contribute to the practical implementation and wider acceptance of new technologies and services.

### K-PeP (Keihanna Public Road Experimental Platform)



Japan's first multi-company, resident-participatory public road demonstration platform.

Multiple companies share real-world demonstration environment where technologies and services can be tested on public roads.

Residents participate by experiencing the technologies and providing feedback, helping improve both technical performance and social acceptance while accelerating commercialization.

This platform helps overcome barriers such as evaluation, regulations and lack of operational know-how.

### K-SAT (Keihanna Startup Assist Team)



Experienced coordinators provide tailored support for startups according to their stage of growth by leveraging an extensive network of partner organizations.

### KGAP+ (Keihanna Global Acceleration Program Plus)



KGAP+ supports the creation and growth of globally competitive startups.

Working with domestic and international partner organizations, the program provides mentoring, access to demonstration fields, and connections with research institutes, companies and local governments to accelerate global expansion.



A hub for creating new innovations

### Keihanna Open Innovation Center (KICK)

KICK is an open innovation hub operated by Kyoto Industrial Support Organization 21 in cooperation with Kyoto Prefecture to support advanced R&D.

Using facilities such as the Keihanna Robot Technology Center, outdoor testing fields, dedicated test roads and 5G infrastructure, KICK supports the development and demonstration projects of robotics, drones, autonomous mobility, and proof-of-concept (PoC) projects.





## The Charm of Keihanna

Charm

2

### A City that Nurtures People

#### A City that Develops Creative Talent

Keihanna Science City brings together universities, research institutes, companies, and local communities in a unique place where diverse people and ideas come together.

Through opportunities to engage with leading researchers and innovators working in cutting-edge fields such as AI, robotics, biotechnology, and virtual reality (VR), as well as interdisciplinary networking events that foster intellectual communities, people from diverse generations, disciplines, and nationalities connect and collaborate.

These encounters and co-creation activities nurture creative talent, inspire innovation, and empower people to shape the future.



©Future of Life

#### Empathy through Competition, Innovation through Demonstration Projects - Avatar Challenge -

The Avatar Challenge is a real-world implementation that explores a future where people and robots coexist.

Using remotely operated robotic avatars, participants compete in realistic scenarios that simulate situations encountered in everyday society.

Students and companies refine their technologies through competition while sharing the progress of these technologies with local communities, helping deepen public understanding of advanced technologies and accelerate their implementation in society.

Beyond technological development, the initiative has also addressed practical issues such as operational frameworks for public-road deployment and coordination with public authorities, paving the way for social acceptance.

By openly sharing this process with residents, the Avatar Challenge serves as a platform where engineers and local communities envision and create the future together.



## Developing the Next Generation A Place for Learning through Discovery and Experience

Keihanna Science City provides children with many opportunities to discover science and technology through hands-on experiences.

The city also offers inquiry-based research programs for high school students and mentoring opportunities led by university students, creating an environment where learning extends across generations.

### Programs Supporting Next-Generation Talent

Creating opportunities for challenge and creativity to nurture the next generation.

**International Institute for Advanced Studies (IIAS)**

— Joint Human Resource Development Programs

In collaboration with universities, students develop their own inquiry skills.

**Doshisha University — My Science Project**

Industry, academia, government and the local community work together to provide educational opportunities unique to Keihanna Science City.

**Seika Town — Children of the Science City Project**

Fostering creativity and curiosity through advanced science and traditional craftsmanship.

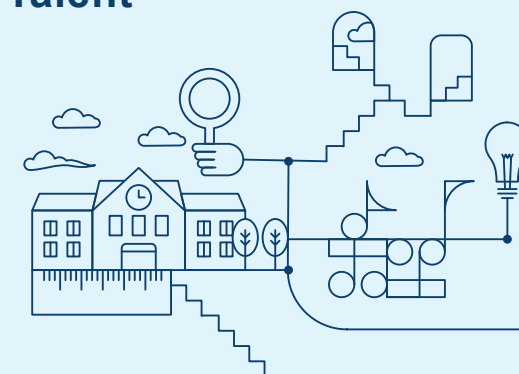
**Doshisha Junior Creative Science Academy**

Supporting practical engineering education and skills development.

**Next-Generation Robot Engineers Support Organization**

An educational program for high school and technical college students focusing on science, technology, inquiry, and research.

**NAIST STELLA Program "Building Initiative through Co-creation"**





# The Charm of Keihanna

## Charm 3 A City Where Culture Lives On

### Urban Environment in Harmony with Nature and History

Keihanna Science City has been carefully developed to preserve its natural hilly landscape, creating a lush environment where nature blends seamlessly with research, business, and everyday life. Here, visitors and residents alike can experience both nature and culture just moments away from world-class research facilities and workplaces. Keihanna is a unique science city where cutting-edge technological innovation coexists with rich history and cultural heritage.

**Hoshida Park – Hoshi no Buranko**

**Botanical Gardens, Osaka Metropolitan University**

**Muroike Park**

**Takayama Chikurinen Garden**

**Kuni Palace Ruins**

© Kizugawa City Tourism Association

**Keihanna Commemorative Park**

**Wazuka Tea Plantations**

© Kyoto Yamashiro Regional Promotion Association

**Kaseyama Forest**

**Nara Palace Site Historical Park**





## Culture and Community

Keihanna Science City offers a wide variety of cultural programs that bring the arts into everyday life.

Researchers, engineers, artists, and local residents gather through these activities, creating opportunities for interaction that transcend disciplines and professions.



Jazz festival



Original Contemporary Dance Performance by Residents



Keihanna Otofuru Kyogen



Ballet at Keihanna Commemorative Park



photo by Yoko Taguchi



Gashō-an Tea House

## A Beloved Musical Tradition in Keihanna - Keihanna Plaza Petit Concert -

Held free of charge every second and fourth Wednesday at lunchtime in the atrium of Keihanna Plaza, the Petit Concert series has been enjoyed by the community since 1998.

Featuring performances by music students and emerging professional musicians, the concerts provide an enjoyable lunchtime cultural experience while offering valuable performance opportunities for young artists.

Supported continuously by local governments, companies, and other organizations, the series has become a community-based cultural program that enriches everyday life through music.



### The Hub for Encounters

#### Keihanna Plaza

Where Encounters Inspire Innovation

Located at the heart of Keihanna Science City, Keihanna Plaza was established as a hub where people from diverse fields and backgrounds come together to exchange ideas, foster collaboration, and create new knowledge.

With a 1,000-seat hall, conference facilities, and a hotel, the Plaza accommodates a wide range of activities, from international conventions to cultural events.

Its light-filled atrium hosts concerts by emerging musicians and art exhibitions, while the front plaza welcomes visitors with one of the world's largest sundials.

Keihanna Plaza is more than a venue. It is a center for cultural, academic, and research exchange, designed around the philosophy that new knowledge emerges through encounters, dialogue, and collaboration.



### The Hub for Innovation

#### Public Foundation of Kansai Research Institute (KRI)

KRI is the core organization established to promote the integrated development of Keihanna Science City, Japan's national science city project spanning the three prefectures of Kyoto, Osaka, and Nara.

Since 1986, KRI has worked in close collaboration with industry, academia, government, and local communities to support the city's continued development and vitality.

## Message

Since its establishment in 1986, Public Foundation of Kansai Research Institute (KRI) has served as the core organization supporting the development of Keihanna Science City.

In 2026, KRI marks its 40th anniversary. During these four decades, Keihanna Science City has evolved into one of Japan's leading science cities while preserving its rich cultural heritage. Today, it is home to approximately 160 universities, national research institutes, and private-sector research organizations, forming a unique center for knowledge creation.

Throughout this journey, KRI has played a central role in promoting the city's planning, development, and operation. At the same time, it has expanded its activities to promote open innovation, support startups, and provide demonstration fields for advanced technologies.

In 2025, Keihanna Expo 2025, organized in collaboration with Expo 2025 Osaka, Kansai, Japan, concluded successfully. Building on this achievement, we are committed to carrying its legacy forward and accelerating the social implementation of innovative technologies as a Post-Expo City.

Looking ahead, we will further strengthen collaboration among national research institutes, universities, and industry, fostering innovation that addresses global challenges while creating new social value. Through these efforts, we will continue contributing to the sustainable development of society and the advancement of humanity.

**Goro Yamaguchi**

President  
Public Foundation of Kansai Research Institute



04 Facility Overview



| Facility name                                                                                              | Field                                   |
|------------------------------------------------------------------------------------------------------------|-----------------------------------------|
| ACE JAPAN Co., Ltd.                                                                                        | Other manufacturing industries          |
| ACS Co., Ltd.                                                                                              | Commercial                              |
| ADCOAT CO., LTD.                                                                                           | Chemical / Chemical products            |
| Advanced Telecommunications Research Institute International (ATR)                                         | Research institutes                     |
| ANGEL PLAYING CARDS MFG KYOTO CO., LTD.                                                                    | Other manufacturing industries          |
| Asahi Printing Co., Ltd.                                                                                   | Paper / Printing                        |
| ASHIDA MFG CO., LTD.                                                                                       | Machinery                               |
| Askk Co., Ltd.                                                                                             | Metal products                          |
| Atecs Co., Ltd.                                                                                            | Plastic                                 |
| Biotechnology Research Department, Kyoto Prefectural Agriculture, Forestry and Fisheries Technology Center | Government / Local government           |
| Botanical Gardens, Osaka Metropolitan University                                                           | Universities / Educational institutions |
| Boul'mich Co., Ltd.                                                                                        | Food                                    |
| Burley Plus Co., Ltd.                                                                                      | Electrical equipment                    |
| Cathy Chemical Industry Co., Ltd.                                                                          | Chemical / Chemical products            |
| DAIICHI TECHNOS Co., Ltd.                                                                                  | Commercial                              |
| Daiwa House Industry                                                                                       | Construction                            |
| Doshisha Center for the Promotion of Venture Business                                                      | Incubation Facilities                   |
| Doshisha University (Kyotanabe Campus)                                                                     | Universities / Educational institutions |
| Doshisha Women's College of Liberal Arts (Kyotanabe Campus)                                                | Universities / Educational institutions |
| Dynamic Tools Corporation                                                                                  | Machinery                               |
| EC frontier Co., Ltd.                                                                                      | Precision / Medical equipment           |
| Environmental Research & Solutions Co., Ltd.                                                               | Service industries                      |
| Experimental Farm, Graduate School of Agriculture, Kyoto University                                        | Universities / Educational institutions |
| Fukujuen CHA Experience Park                                                                               | Food                                    |
| Genuine R&D Co., Ltd.                                                                                      | Genuine R&D Co., Ltd.                   |
| GNES Corporation                                                                                           | Machinery                               |
| Green Factory TFK Co., Ltd.                                                                                | Agriculture, Forestry and Fisheries     |
| HIRAIDENKEIKI Co., Ltd.                                                                                    | Electrical equipment                    |
| Hirakata Giken Co., Ltd.                                                                                   | Service industries                      |
| HIRANO TECSEED Co., Ltd.                                                                                   | Machinery                               |
| HISAKA WORKS, LTD.                                                                                         | Machinery                               |
| HOGETSU KOGYO CO., LTD.                                                                                    | Metal products                          |
| ICHIGUCHI CORPORATION                                                                                      | Other manufacturing industries          |
| Icom Inc.                                                                                                  | Electrical equipment                    |
| Inoue Manufacturing Co., Ltd.                                                                              | Machinery                               |
| Institute of Free Electron Laser, Graduate School of Engineering, Osaka University                         | Universities / Educational institutions |
| International Institute for Advanced Studies (IIAS)                                                        | Research institutes                     |
| Ion Technology Center Co., Ltd.                                                                            | Service industries                      |
| Japan Juice Co., Ltd.                                                                                      | Food                                    |

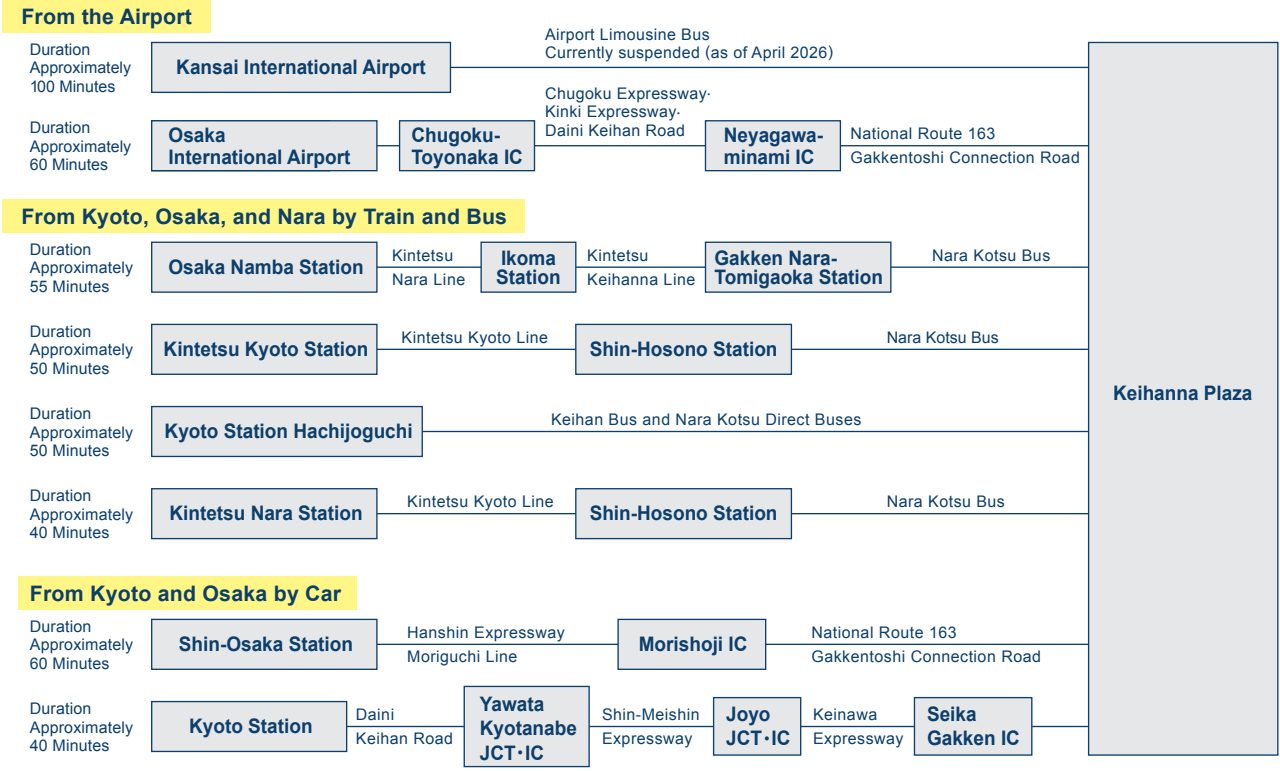
| Facility name                                                                                                             | Field                                   |
|---------------------------------------------------------------------------------------------------------------------------|-----------------------------------------|
| Japan Speed Shore Co., Ltd.                                                                                               | Service industries                      |
| Kagoya Japan Inc.                                                                                                         | Telecommunications                      |
| KAJI CORPORATION                                                                                                          | Other manufacturing industries          |
| Kanadevia Corporation                                                                                                     | Machinery                               |
| KANKYO EISEI YAKUHHN Co., Ltd.                                                                                            | Service industries                      |
| Kansai-kan of the National Diet Library                                                                                   | Telecommunications                      |
| KAWACHI KINZOKU CO., LTD.                                                                                                 | Metal products                          |
| KEC Electronic Industry                                                                                                   | Research institutes                     |
| Keihanna Commemorative Park                                                                                               | Cultural facilities / Parks             |
| Keihanna Interaction Plaza / Keihanna Plaza Hotel                                                                         | Cultural facilities / Parks             |
| Keihanna Open Innovation Center @ KYOTO (KICK)                                                                            | Research institutes                     |
| KINDEN CORPORATION                                                                                                        | Construction                            |
| Kitamura Co., Ltd.                                                                                                        | Metal products                          |
| Kowa Industrial Co., Ltd.                                                                                                 | Machinery                               |
| KPS Industry Co., Ltd.                                                                                                    | Other manufacturing industries          |
| Kyocera Corporation                                                                                                       | Electrical equipment                    |
| Kyoeiseicha Co., Ltd.                                                                                                     | Food                                    |
| Kyohka Food Co., Ltd.                                                                                                     | Food                                    |
| Kyoto Prefectural Univerisity (Seika Campus)                                                                              | Universities / Educational institutions |
| Kyoto Press Kogyo Co., Ltd.                                                                                               | Metal products                          |
| MANYO TOOLS CO., LTD.                                                                                                     | Metal products                          |
| Marutaka Co., Ltd.                                                                                                        | Other manufacturing industries          |
| Meiwa Rubber Co., Ltd.                                                                                                    | Rubber / Rubber products                |
| MG Co., Ltd.                                                                                                              | Electrical equipment                    |
| MIZUHO Co., Ltd.                                                                                                          | Glass / Earth and stone products        |
| MOLITEC STEEL Co., Ltd.                                                                                                   | Metal products                          |
| Morishita Jintan Co., Ltd.                                                                                                | Machinery                               |
| MUFG Bank, Ltd.                                                                                                           | Finance / Insurance                     |
| Naigai Kasei Co., Ltd.                                                                                                    | Plastic                                 |
| Nara Hokubu Hall Civic Cultural Hall                                                                                      | Cultural facilities / Parks             |
| Nara Institute of Science and Technology (NAIST)                                                                          | Universities / Educational institutions |
| Nara National Research Institute for Cultural Properties                                                                  | Research institutes                     |
| Nara Palace Site Historical Park                                                                                          | Cultural facilities / Parks             |
| Naragakuen University                                                                                                     | Universities / Educational institutions |
| National Institute of Information and Communications Technology (NICT), Universal Communication Research Institute (UCRI) | Research institutes                     |
| National Institutes for Quantum Science and Technology (QST), Kansai Institute for Photon Science                         | Research institutes                     |
| NEURON JAPAN CO.,LTD.                                                                                                     | Other manufacturing industries          |
| New Japan Chemical Co., Ltd.                                                                                              | Chemical / Chemical products            |
| NIDEC CORPORATION                                                                                                         | Electrical equipment                    |
| Nihon Seigyo Co., Ltd.                                                                                                    | Service industries                      |
| Nijo Maruhachi Co., Ltd.                                                                                                  | Other manufacturing industries          |

| Facility name                                                    | Field                                   |
|------------------------------------------------------------------|-----------------------------------------|
| NTT Communication Science Laboratories                           | Telecommunications                      |
| Omron Corporation                                                | Electrical equipment                    |
| Oriental Bakery Corporation                                      | Food                                    |
| Osaka Electro-Communication University                           | Universities / Educational institutions |
| Osaka Prefectural Forest                                         | Cultural facilities / Parks             |
| Osaka Prefectural Kitaosaka Advanced Vocational Training Center  | Universities / Educational institutions |
| Photon Co., Ltd.                                                 | Other manufacturing industries          |
| PROTEX・JAPAN Inc.                                                | Other manufacturing industries          |
| Research Institute of Innovative Technology for the Earth (RITE) | Research institutes                     |
| RIKEN                                                            | Research institutes                     |
| Rohto Pharmaceutical Co., Ltd.                                   | Pharmaceuticals                         |
| Sakamoto Seiki Co., Ltd.                                         | Metal products                          |
| SAKAMOTO SEKKEI Technical Development Lab.                       | Other manufacturing industries          |
| SANSHO CO., LTD.                                                 | Commercial                              |
| Santen Pharmaceutical Co., Ltd.                                  | Pharmaceuticals                         |
| SAWA CO., LTD.                                                   | Other manufacturing industries          |
| SEI Ikoma Seminar House                                          | Service industries                      |
| SEIWA INDUSTRY Co., Ltd.                                         | Transportation equipment                |
| SEIWA OPTICAL Co., Ltd.                                          | Precision / Medical equipment           |
| Sekisui House Ltd.                                               | Construction                            |
| SEW-EURODRIVE JAPAN CO., LTD.                                    | Machinery                               |
| SHARP WORKERS UNION Seminar House and Recreation Park I & I LAND | Service industries                      |
| SHIMADZU Future Collaboratory                                    | Precision / Medical equipment           |
| SHIMAKAWA SEISAKUSYO CO., LTD.                                   | Machinery                               |

| Facility name                                         | Field                          |
|-------------------------------------------------------|--------------------------------|
| Shin Netsuden Toso Kogyo Co., Ltd.                    | Other manufacturing industries |
| SHIN-JIGEN Inc.                                       | Electrical equipment           |
| Shinwa Precision Machinery Co., Ltd.                  | Transportation equipment       |
| SHOSEKIDO CO., LTD.                                   | Other manufacturing industries |
| silex technology, Inc.                                | Other manufacturing industries |
| Sohraku Industry Co., Ltd.                            | Steel / Non-ferrous metals     |
| SOWA Technical Institution KEIHANNA                   | Other manufacturing industries |
| Sunceed Co., Ltd.                                     | Plastic                        |
| Suntory World Research Center                         | Food                           |
| Taiko Pharmaceutical Co., Ltd.                        | Pharmaceuticals                |
| Takako Industries, INC.                               | Other manufacturing industries |
| Takayama Chikurinen Garden                            | Cultural facilities / Parks    |
| Takayama Science Plaza                                | Other                          |
| Takazono Corporation Takazono Technology Incorporated | Precision / Medical equipment  |
| TAKAZONO LEAVES CO., LTD.                             | Other manufacturing industries |
| TATSUTA Electric Wire and Cable Co., Ltd.             | Steel / Non-ferrous metals     |
| Technoble Co., Ltd.                                   | Chemical / Chemical products   |
| Technoflex Corporation                                | Metal products                 |
| TOEISANGYO CO., LTD.                                  | Other manufacturing industries |
| UEDA INDUSTRY CO., LTD.                               | Metal products                 |
| UEROKU PRINTING CO., LTD.                             | Paper / Printing               |
| Will Co., Ltd.                                        | Precision / Medical equipment  |
| WILLCONSULTANT limited company                        | Service industries             |
| WIST CO., LTD.                                        | Machinery                      |
| Yoshiizumi Industry Corporation                       | Machinery                      |

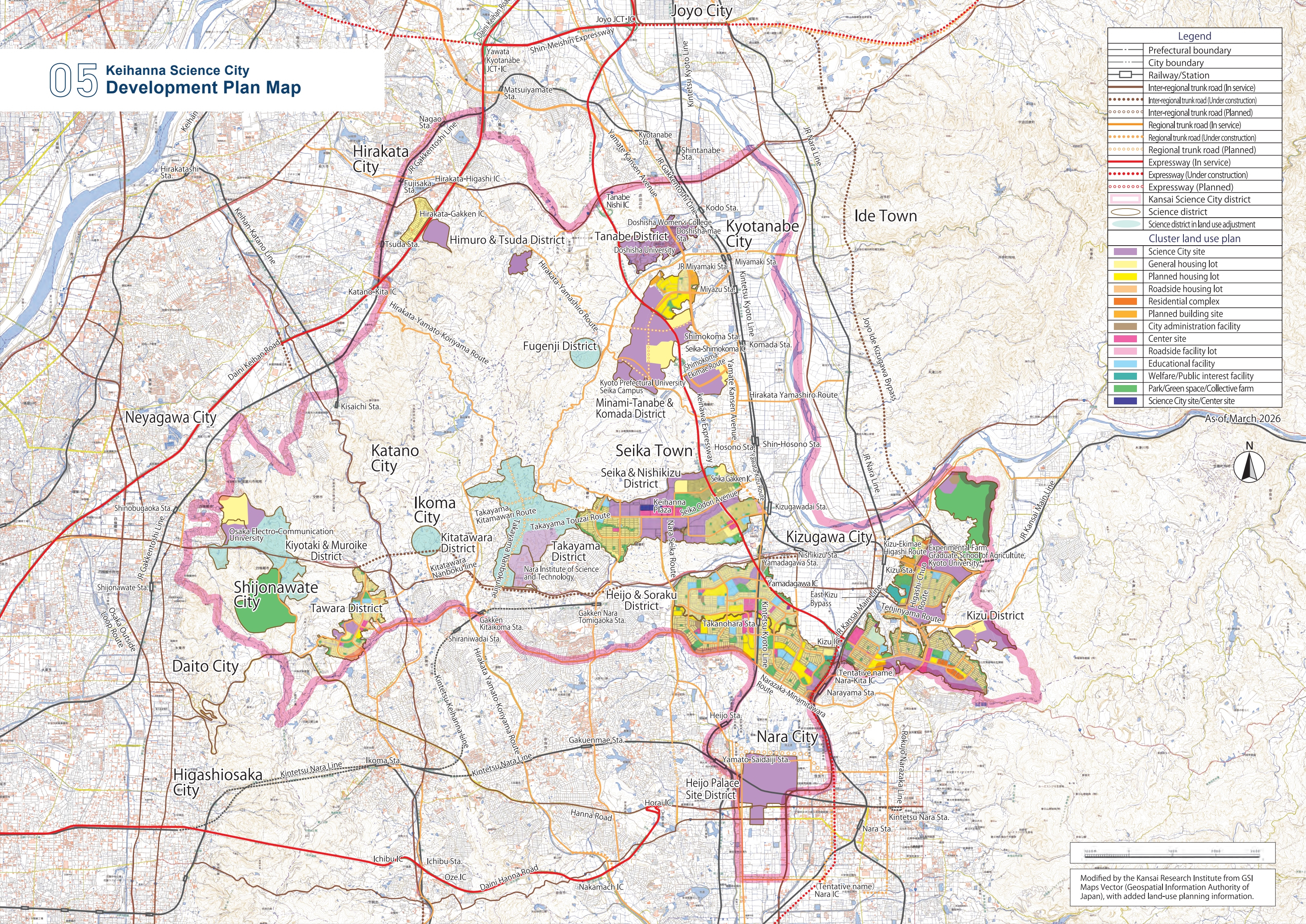
As of April 1, 2026

Access to Keihanna Plaza



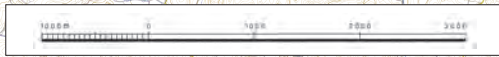


# 05 Keihanna Science City Development Plan Map



| Legend                |                                                |
|-----------------------|------------------------------------------------|
|                       | Prefectural boundary                           |
|                       | City boundary                                  |
|                       | Railway/Station                                |
|                       | Inter-regional trunk road (In service)         |
|                       | Inter-regional trunk road (Under construction) |
|                       | Inter-regional trunk road (Planned)            |
|                       | Regional trunk road (In service)               |
|                       | Regional trunk road (Under construction)       |
|                       | Regional trunk road (Planned)                  |
|                       | Expressway (In service)                        |
|                       | Expressway (Under construction)                |
|                       | Expressway (Planned)                           |
|                       | Kansai Science City district                   |
|                       | Science district                               |
|                       | Science district in land use adjustment        |
| Cluster land use plan |                                                |
|                       | Science City site                              |
|                       | General housing lot                            |
|                       | Planned housing lot                            |
|                       | Roadside housing lot                           |
|                       | Residential complex                            |
|                       | Planned building site                          |
|                       | City administration facility                   |
|                       | Center site                                    |
|                       | Roadside facility lot                          |
|                       | Educational facility                           |
|                       | Welfare/Public interest facility               |
|                       | Park/Green space/Collective farm               |
|                       | Science City site/Center site                  |

As of March 2026



Modified by the Kansai Research Institute from GSI Maps Vector (Geospatial Information Authority of Japan), with added land-use planning information.





#### **About the Symbol Mark of Keihanna Science City**

"Keihanna" is the official nickname of Kansai Science City.

The symbol mark is inspired by "Hiten", celestial maidens depicted in Buddhist art. "Hiten" are heavenly beings who scatter flowers, play music, and spread fragrant incense as they gracefully fly through the sky.

The flowing curves of the design represent the gentle hills of the Keihanna region. The three interwoven forms symbolize the continuity of the past, present, and future, while also expressing the partnership among Kyoto, Osaka, and Nara, as well as the collaboration of industry, academia, and government.

#### **Public Foundation of Kansai Research Institute**

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